

PORT OF PORT TOWNSEND

Point Hudson Marina Breakwater Improvement Project



Work Status Update

June 8th 2016

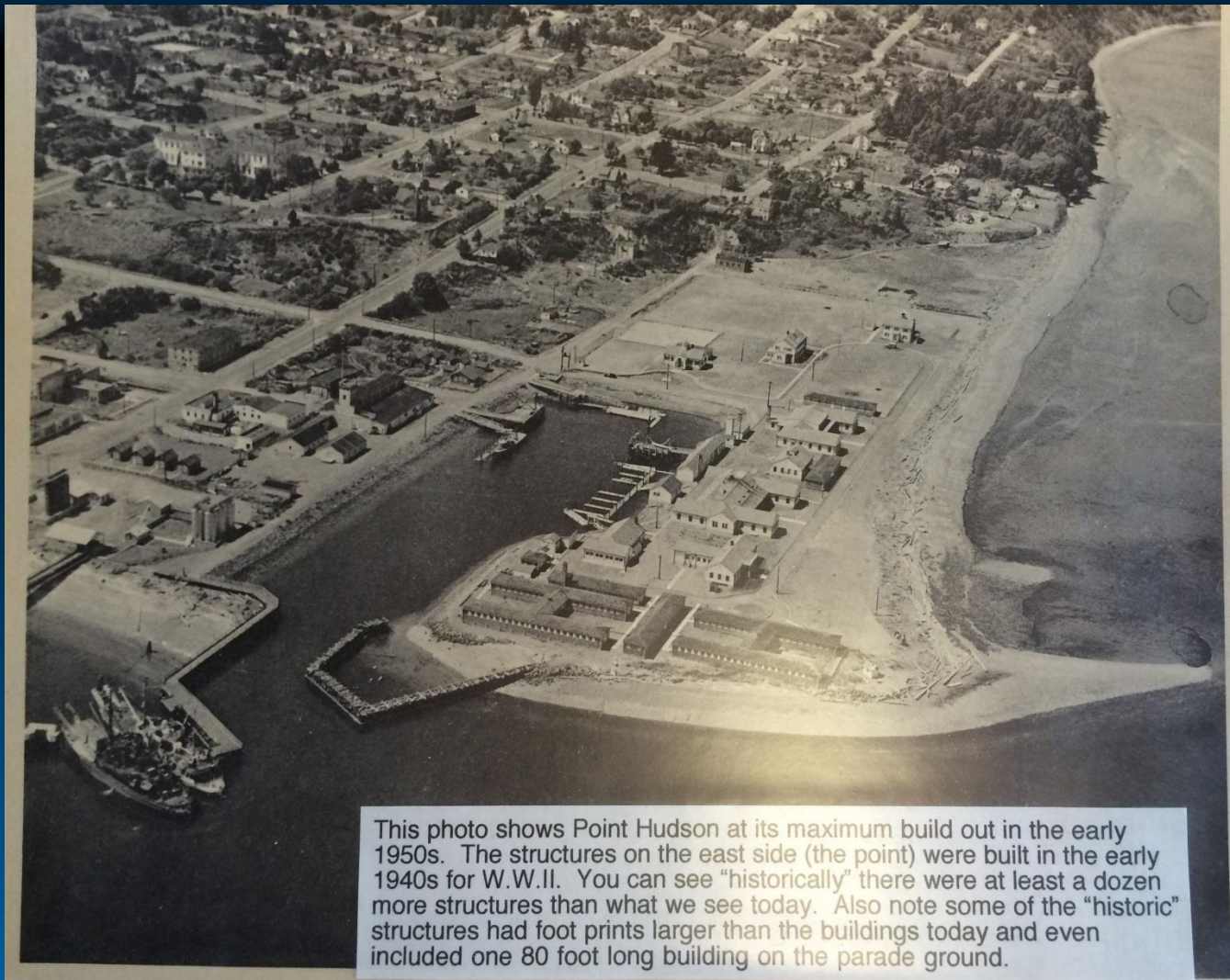
Outline

- Current Work Objective
- Site History & Existing Conditions
- 2014 Condition Summary
- 2016 Site Visit
- Alternative Evaluation

Objective

- Evaluate feasibility and options for breakwater rehabilitation in lieu of replacement to reduce construction costs

Breakwater History- Pre Marina (Military Use)



This photo shows Point Hudson at its maximum build out in the early 1950s. The structures on the east side (the point) were built in the early 1940s for W.W.II. You can see "historically" there were at least a dozen more structures than what we see today. Also note some of the "historic" structures had foot prints larger than the buildings today and even included one 80 foot long building on the parade ground.

Breakwater History - Facility

- Original 1934 Design by Military
 - Creosote Treated Timber Piling
 - Creosote Treated Timber Walers (2 to 3 Rows)
 - Armor Rock
 - Steel Cable Tiebacks
- Major Rehabilitation in 1969
 - Conversion from Pier/Breakwater to Breakwater
 - New Outer Piles
 - New Center Cables Tied to Existing Piles
- Retrofit in 1996 - End 60' of S. Breakwater, Bend & End 12' of N. Breakwater
 - New ACZA Treated Timber Piling
 - Steel Cable Wrapped Around New Piling
 - Supplemental Armor Rock

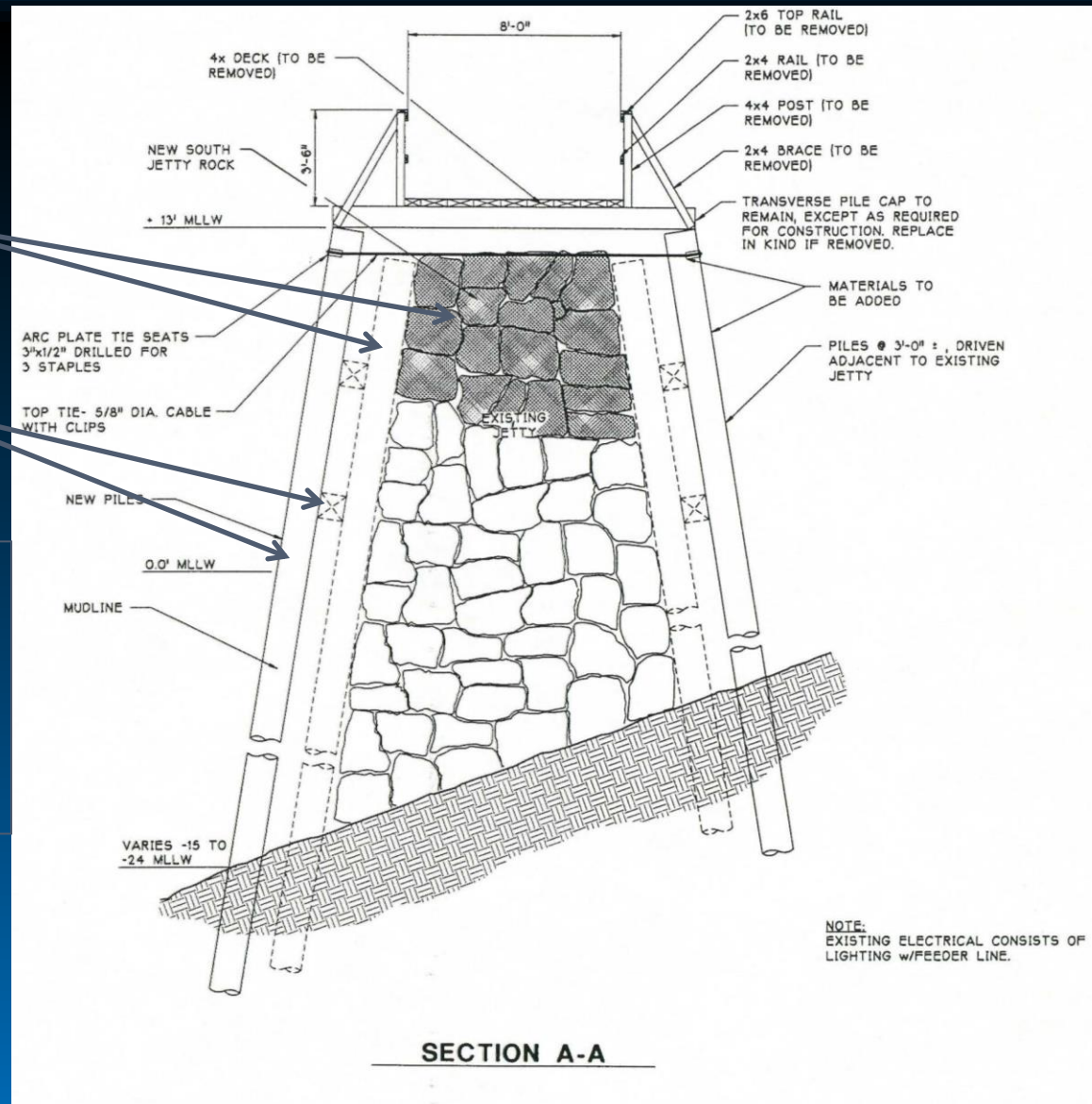
Breakwater History – Cross Section

1934

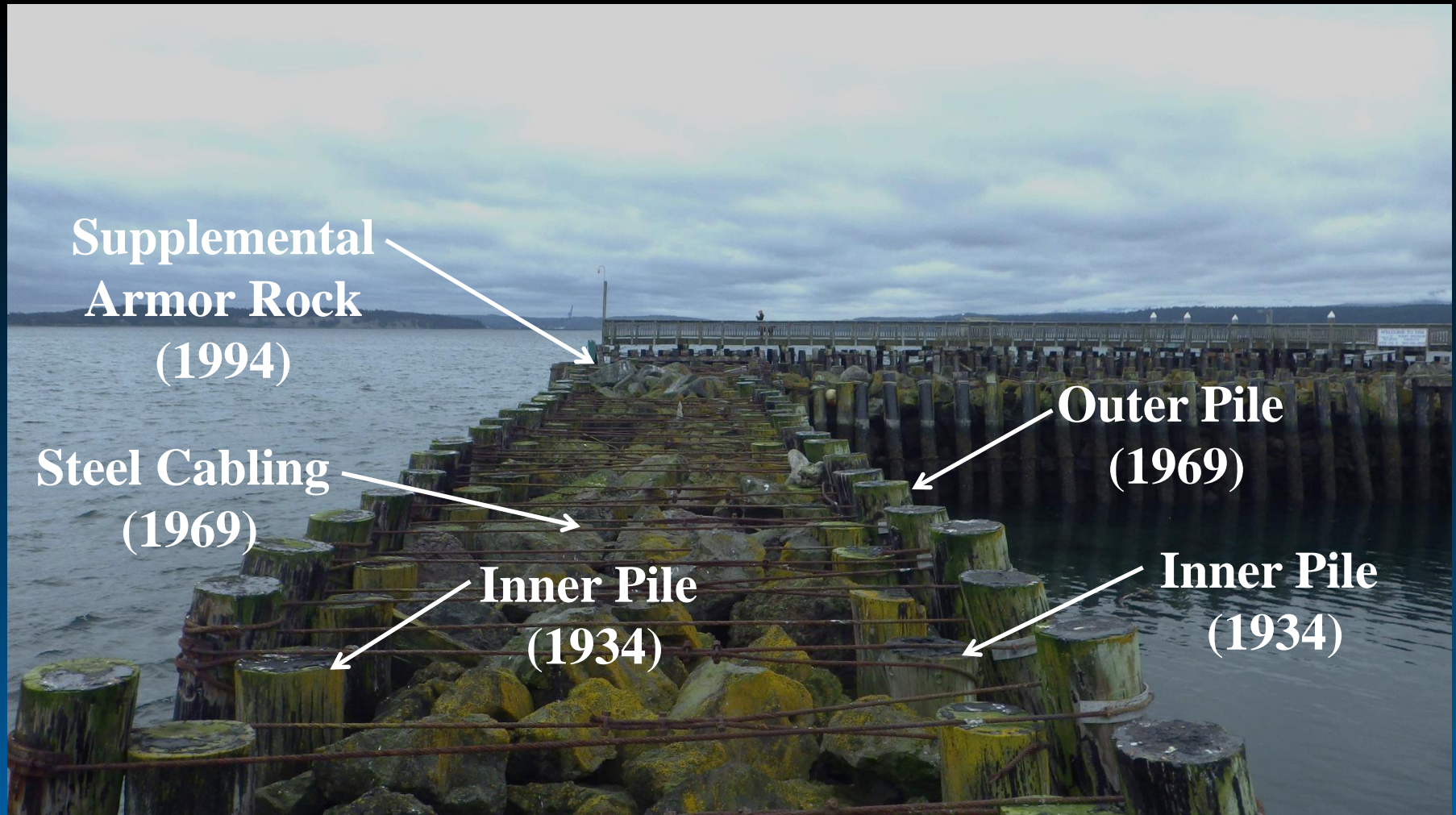
1969

Rehabilitation

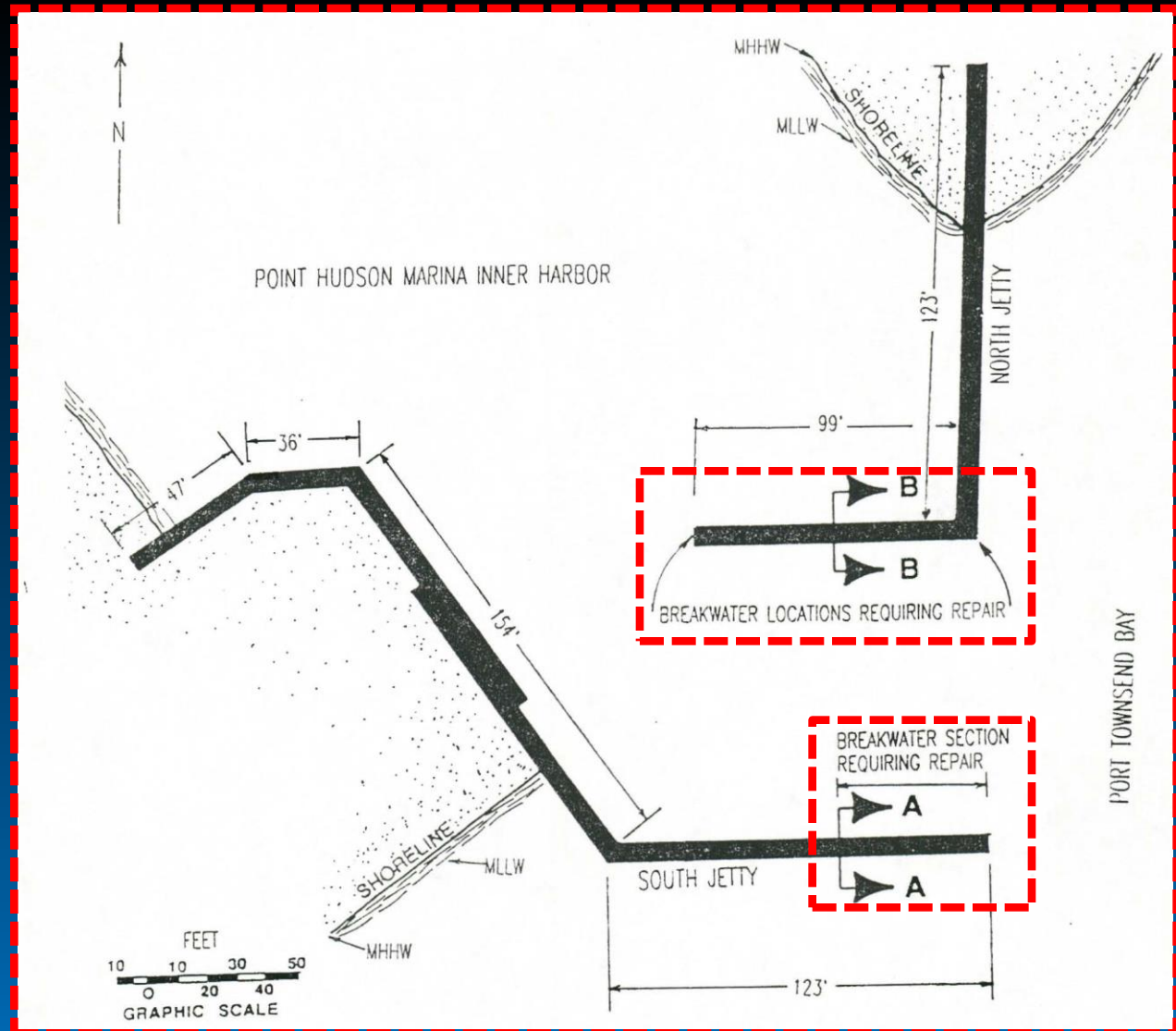
Note: 1969 Rehabilitation added piles and tiebacks and some cap stone



Breakwater History - Section



Breakwater History – Facility Improvements (1996)

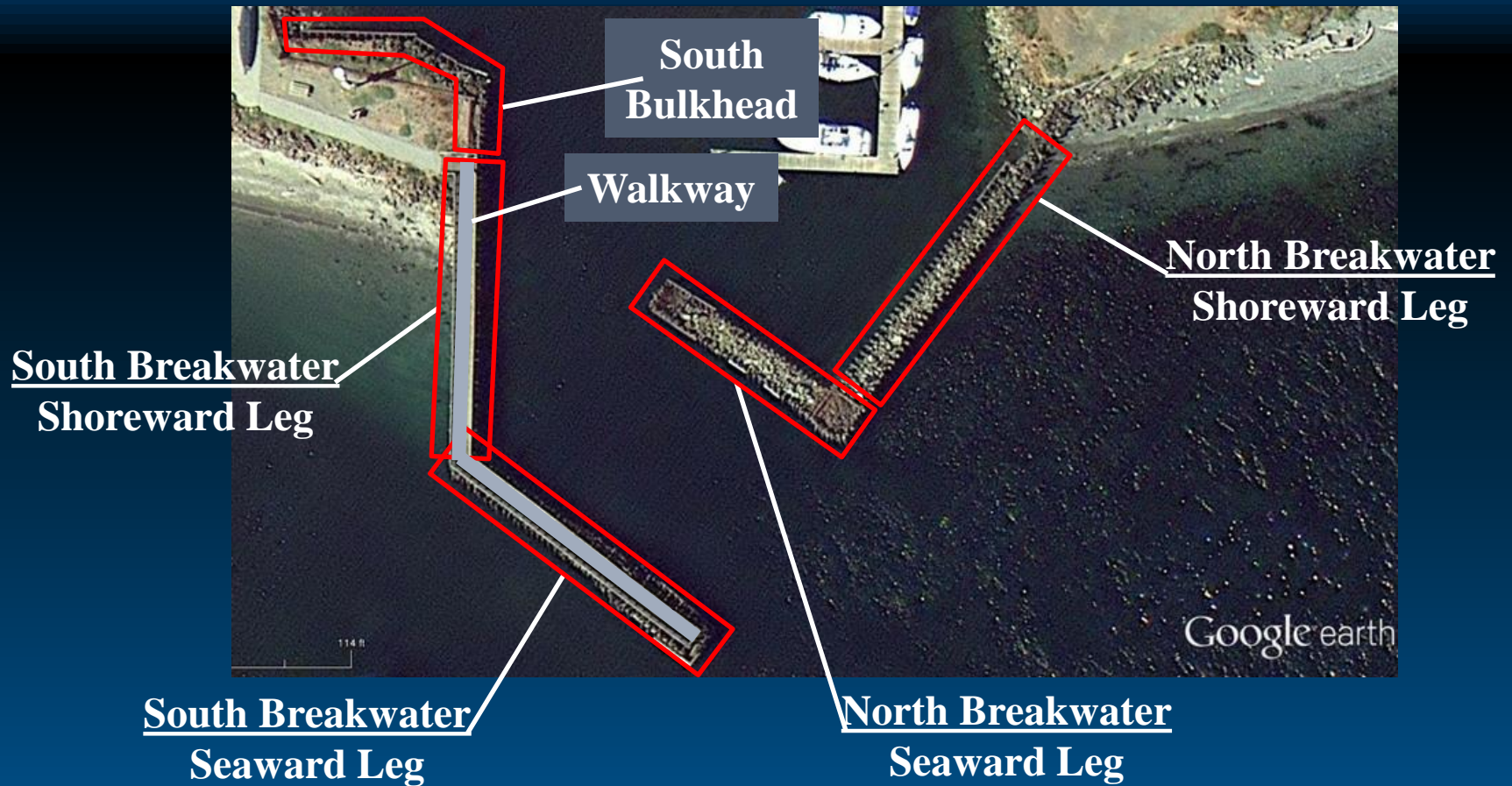


Breakwater History - Materials

- Original Creosote Treated Timber Piling
 - Typical Life Expectancy of 35 to 80 Years
 - Excellent Quality Lumber
- Original Creosote Treated Timber Walers
 - Typical Life Expectancy of 35 to 50 Years
- Galvanized Steel Cable Tiebacks
 - Galvanizing Has Typical Life Expectancy of 20 - 30 Years in Marine Environments, Then Rapid Deterioration Begins
- ACZA Treated Timber Piling
 - Typical Life Expectancy Much Less Than Creosote Treated Timber Piling, Typically 20 to 35 Years
- Armor Rock
 - Marine Basalt – Low Quality. Typical Life Expectancy of 20 to 40 Years

2014 BREAKWATER CONDITION SUMMARY

2014 Breakwater Condition – Breakwater Components



Breakwater Condition – Breakwater Components



Top Cable (1969)

Outer Pile (1969)

**Upper Waler
(1934)**

**Center Cable
(1969)**

**Armor Rock
(1934)**

Inner Pile (1934)

**Lower Waler
(1934) (Not
Visible)**

Note: >75% Inner Piles (1935) Observed to be Highly Deteriorated, Not Contributing to Structural Stability. Assessment Focused on Outer Piles.

Breakwater Condition – Outer Piles



**Moderate to Severe
Abrasion Damage
20% to 30% Piles
Damaged and
Deteriorated**

**Moderate Abrasion
Damage – 10% to
20% Piles
Damaged and
Deteriorated**

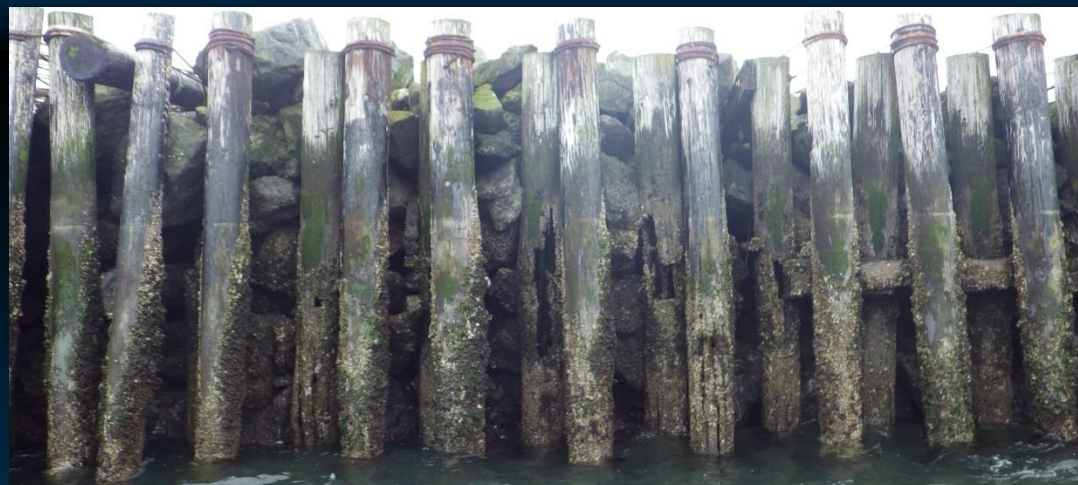
**10% to 20% of Piles
Sounded Somewhat
Hollow, Exposed
Side Worse than
Sheltered Side**

**10% to 20% of Piles
Sounded Somewhat
Hollow, Exposed Side
Worse than Sheltered
Side**

**Severe Marine
Borer Attack ,
20% to 30% Piles
Damaged and
Deteriorated**

Breakwater Condition – Outer Piles

- Varying Levels of Deterioration Depending on Exposure, Damage
- Likely Shallow Embedment – Highly Compacted Sand Layer 0.8ft to 2ft Below Mudline (Landau Biological Assessment/Evaluation, September 2005)
- Piles Beyond Useful Service Life



Piles in Poor Condition



Piles in Fair Condition

Breakwater Condition – Outer Piles

- Marine Borer Attack
- Varying Levels of Deterioration
- Decay Where Creosote Treatment Penetrated by Bolts, Thru Rods



**Inner Pile
(1934) :
Decay at
Penetration**

**Outer Pile
(1969):
Marine
Borer
Attack**

Breakwater Condition – Outer Piles

- Abrasion
Penetrated
Creosote
Protective
Treatment,
Subsequent
Decay/Marine
Borer Attack



**Inner Pile
(1934)
Abraded &
Decayed**

**Outer Pile (1969)
Abraded, Decaying
(Hollow Sounding)**

Breakwater Condition – Upper & Lower Walers

**Walers Completely
Deteriorated –
Minimal Load
Carrying Capacity**



**Walers Completely
Deteriorated –
Minimal Load
Carrying Capacity**

Breakwater Condition – Upper & Lower Walers

- Highly Deteriorated – Minimal Capacity
- Minimal Contribution to Structure Stability – Decreased System Capacity
- Loss of Stone Confinement
- Walers Beyond Useful Service Life



**Deteriorated
Waler**

**Loss of
Armor Rock**

Breakwater Condition – Steel Cable Tiebacks

**10% Cables Severed,
Remainder
Deteriorated, Areas
Exposed to Wave Splash
Worst**

**10% to 20% of Cables
Severed, Remainder
Deteriorated, or
Highly Deteriorated**

**5% to 10% of
Cables Severed,
Remainder
Deteriorated**



Breakwater Condition – Steel Cable Tiebacks

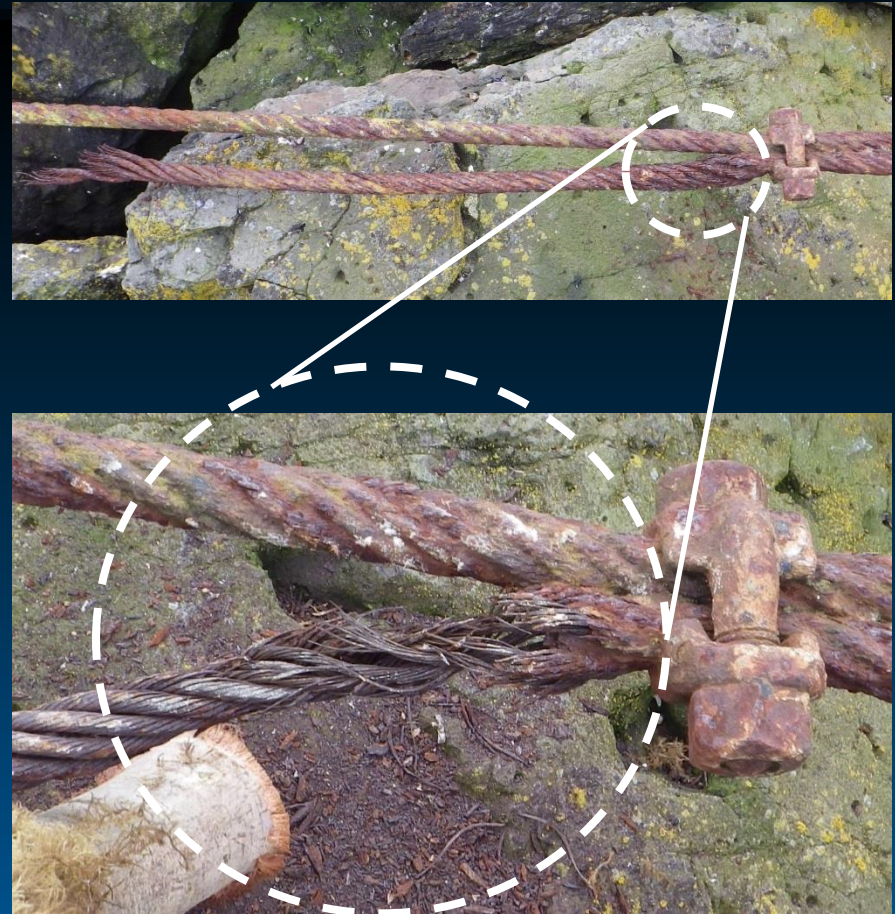
- Pile Top – Cables Wrapped Around Pile Tops to Provided Lateral Support
- Intermediate – Cables Wrapped Between New and Old Piling – 90%+ Missing, Remainder Highly Deteriorated



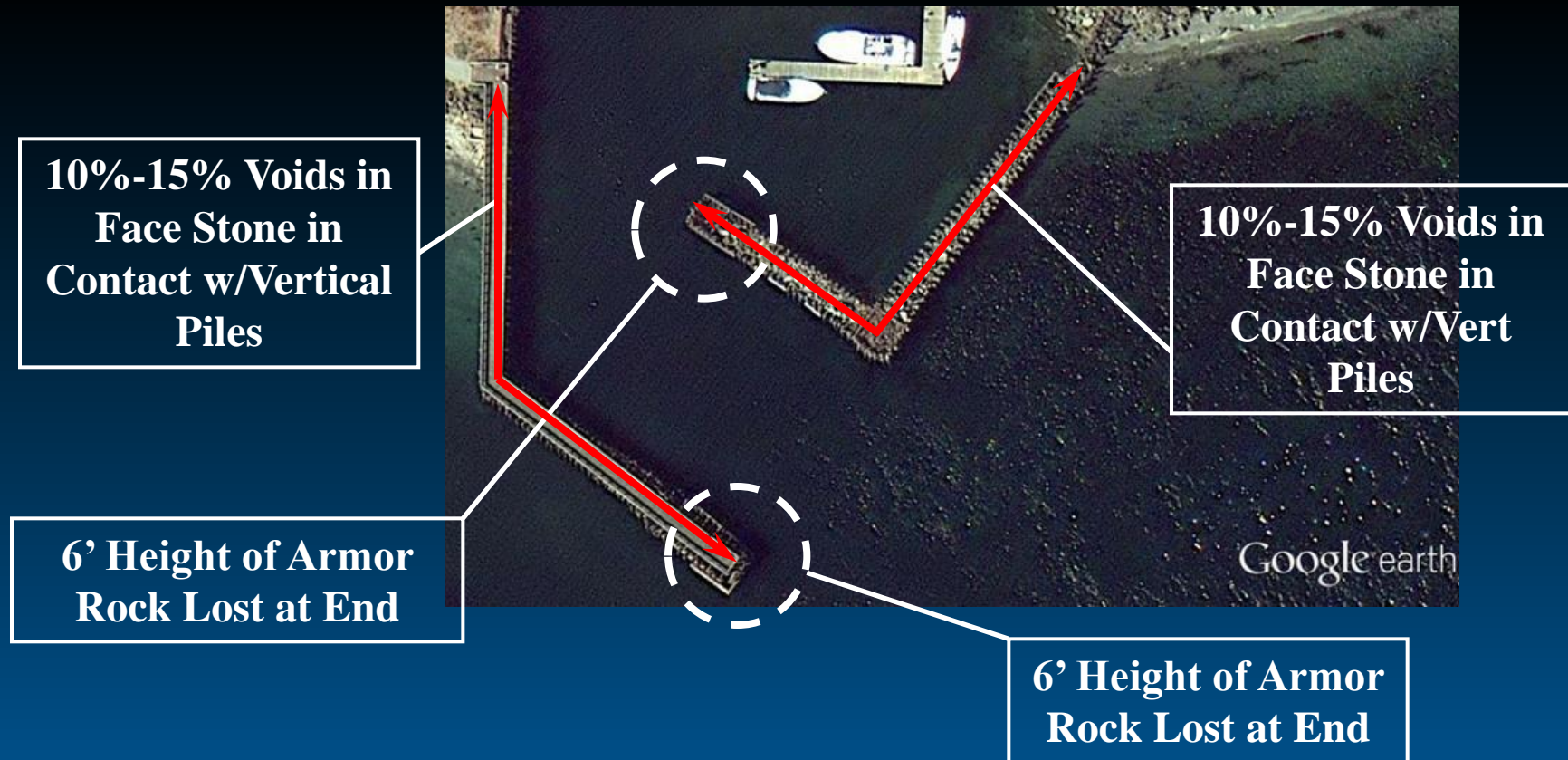
Intermediate Cables

Breakwater Condition – Steel Cable Tiebacks

- Level of Deterioration Difficult to Determine Visually
- Caked on Rust
- Cable End Examined, Estimated $<10\%$ Capacity Remaining
- Cable Beyond Useful Service Life



Breakwater Condition – Armor Rock



Breakwater Condition – Armor Rock

- Appears to be Matts Matts Sourced Marine Basalt – Low Quality Stone
- Highly Fractured
- >50% of Stone in Deteriorated to Highly Deteriorated State; beyond its useful service life

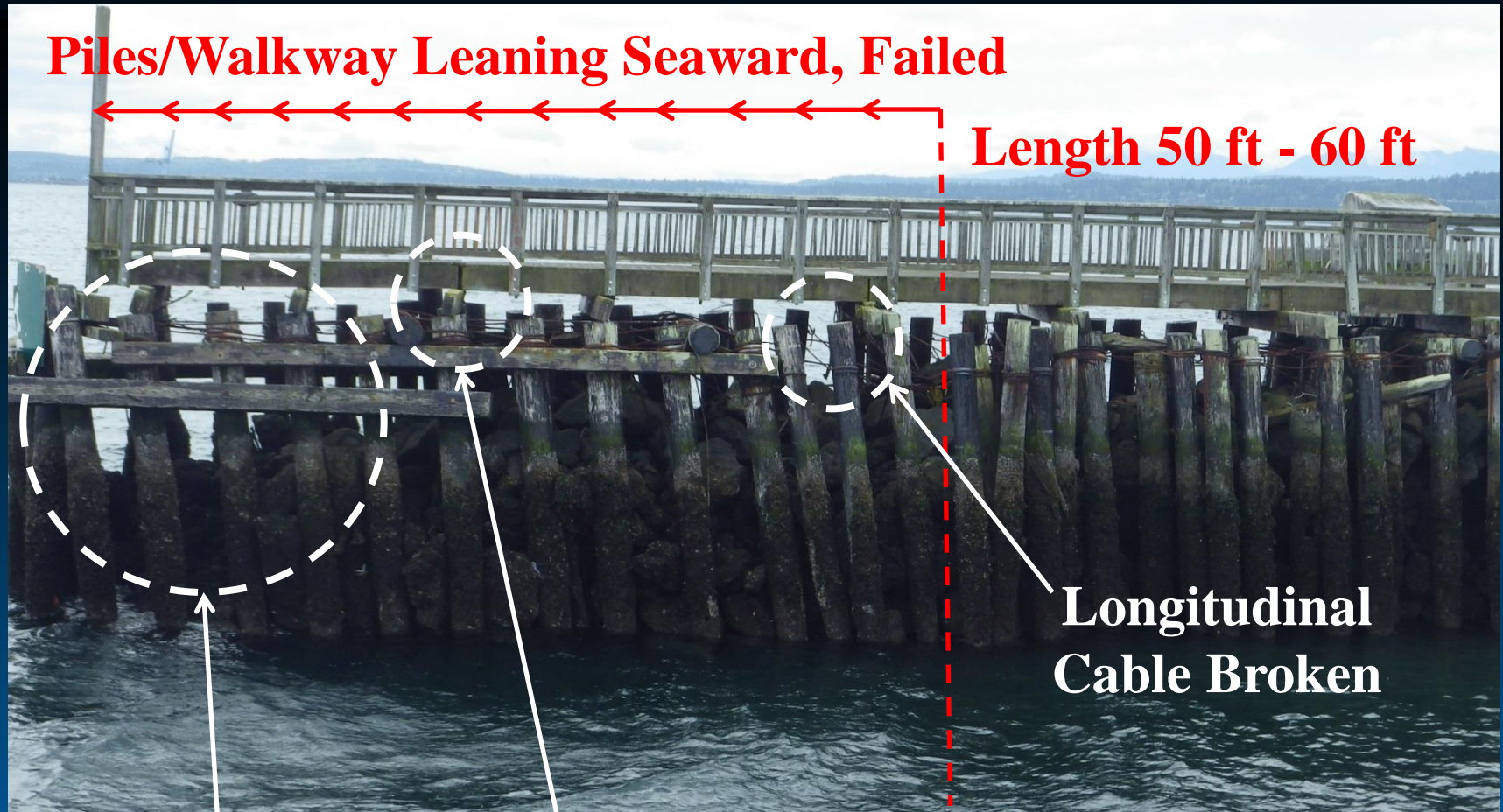


Breakwater Condition – Armor Rock

- Armor Rock Spalls to 12" x 12" x 8" Pieces, Which are Being Pulled From Between Piles by Wave Action
- Loss of Waler Results in Decreased Confinement of Armor Rock
- Large rock loss at vulnerable breakwater ends



Breakwater Condition – S. Breakwater End, Walkway



Piles/Walkway Leaning Seaward, Failed

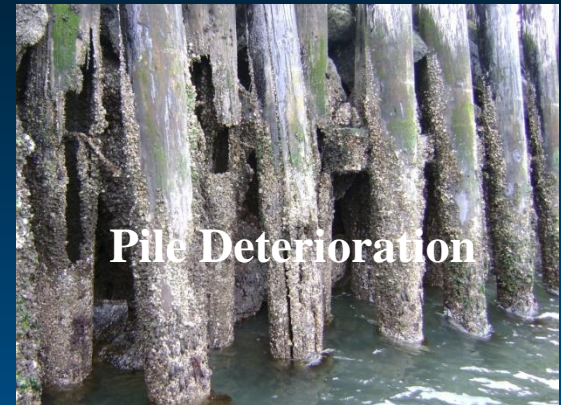
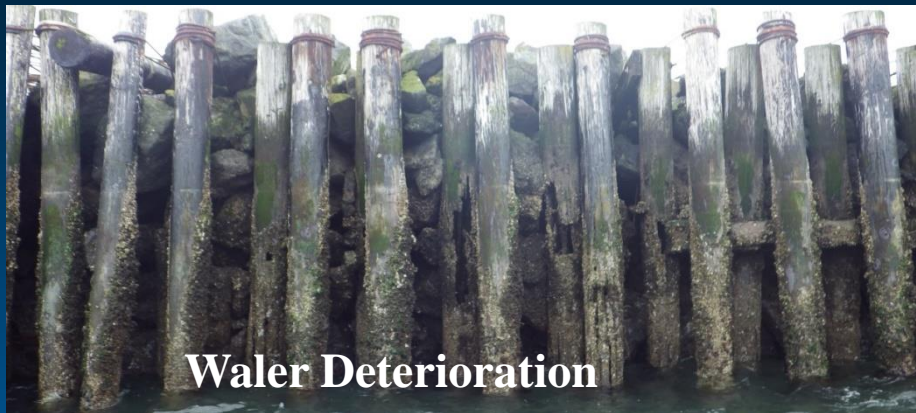
Length 50 ft - 60 ft

**Longitudinal
Cable Broken**

Lost Stone

**Stringer Nearly
Unseated, Pile
Cap Rotated**

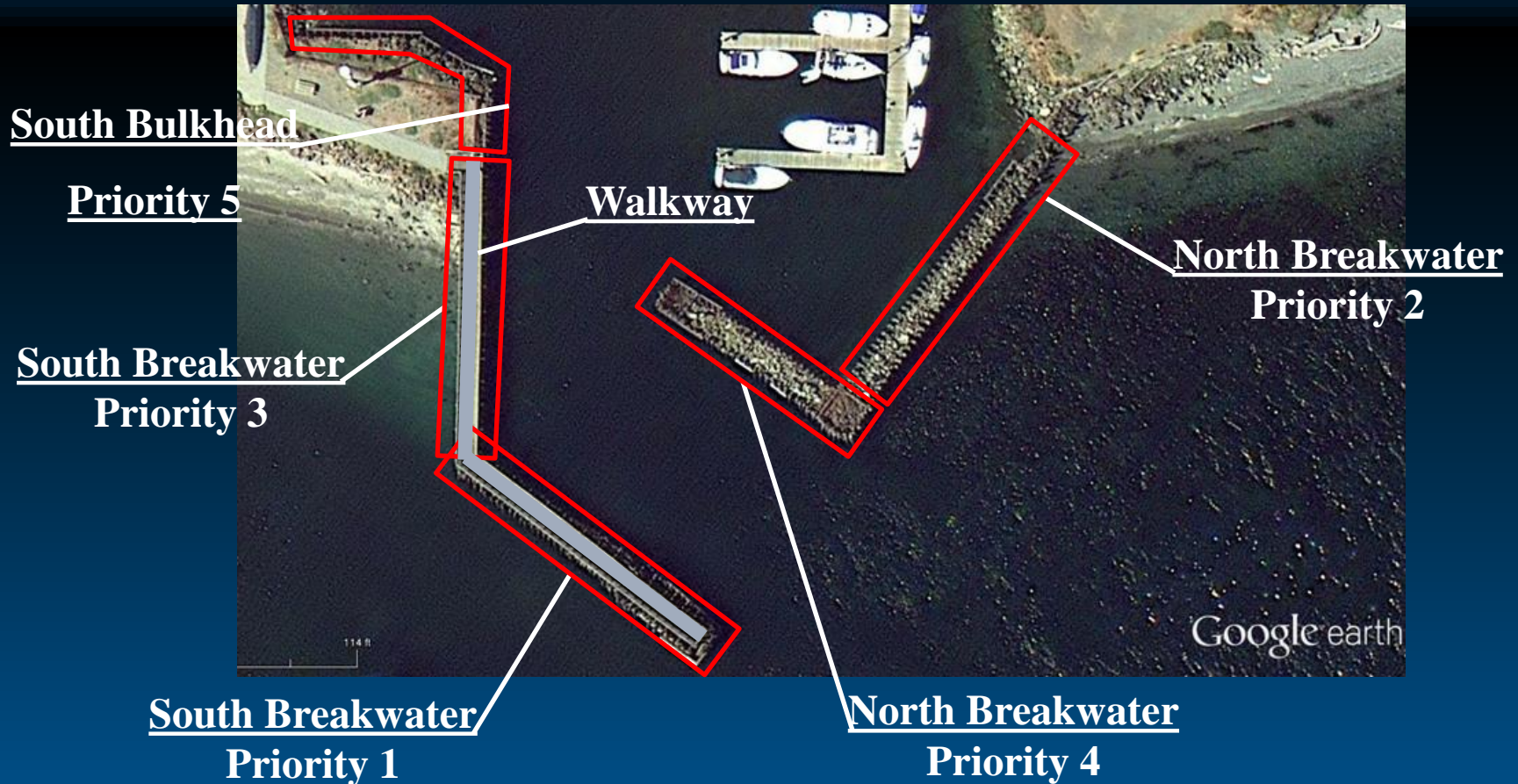
Breakwater Condition



Breakwater Condition – 2014 Assessment Summary

- Walers: *Highly Deteriorated, No Longer Functional*
- Steel Cable Tiebacks: *Deteriorated to Highly Deteriorated, Some Already Failed, At End of Useful Life.*
- Armor Rock: *At Age of Increasing Deterioration Rate, Beyond Useful Service Life*
- Piles: Near End of Useful Life, Abrasion Damage, Marine Borer Attack Damage, Decaying
- Overall Structural System: Substantially Less Stable than Original Construction, Higher Stresses
- S. Breakwater End: Walkway Stringer Nearly Unseated, Entire 60' End Portion Failed, Leaning Seaward
- Walkway: End 60' Near End of Useful Life, Needs Monitoring. Remainder in Good/Moderate Condition

Breakwater Condition – 2014 Summary

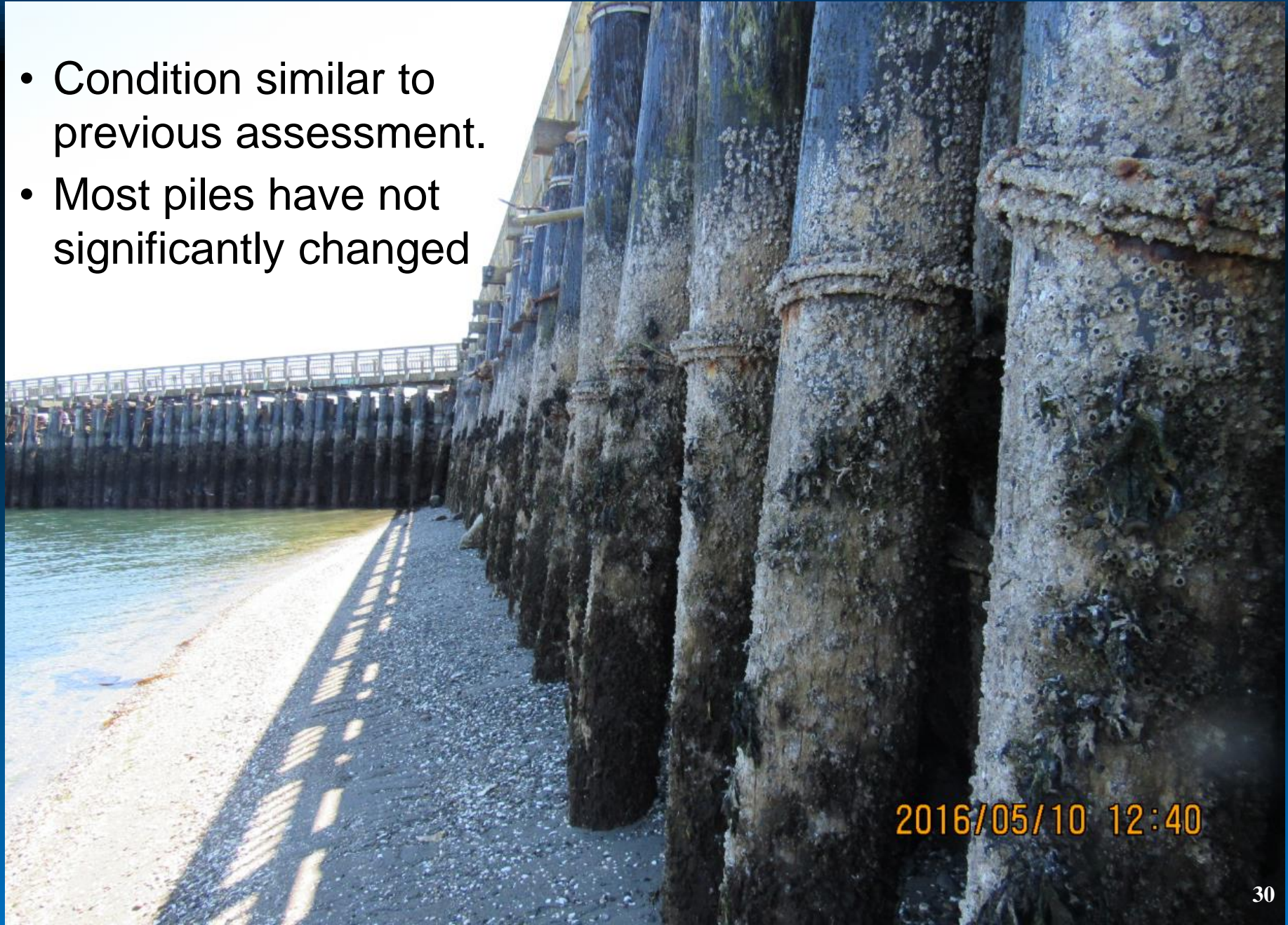


- Full Replacement recommended
- Phasing of Replacement is possible with some localized re-habilitation
- South Breakwater is 1st Priority

2016 SITE VISIT

5/10/16 Site Visit Condition – Piles

- Condition similar to previous assessment.
- Most piles have not significantly changed



2016/05/10 12:40

5/10/16 Site Visit Condition – Piles

- Condition similar to previous assessment.
- Most piles have not significantly changed



5/10/16 Site Visit Condition – Waler



- Waler no longer functioning structurally in any capacity, only supporting some rock from coming through

5/10/16 Site Visit Condition – Tiebacks



- Tiebacks very corroded, more likely broken

5/10/16 Site Visit Condition – Armor Rock



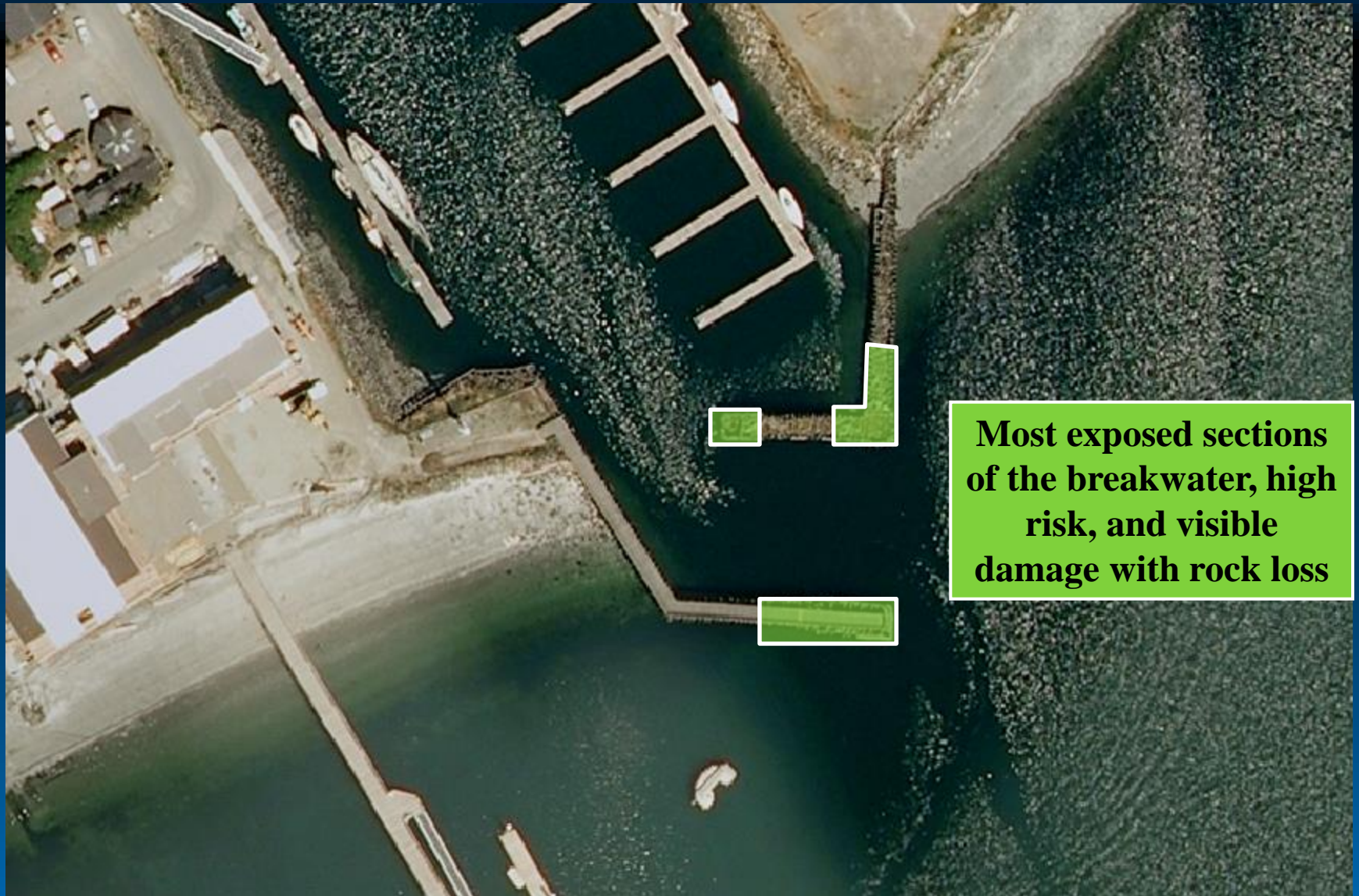
- Armor Rock continuing to break down and exit through piles

5/10/16 Site Visit Condition – Outer Breakwater



- Condition similar to previous assessment.
- May have slightly more rock loss in critical areas.

Critical Rehabilitation Areas



**Most exposed sections
of the breakwater, high
risk, and visible
damage with rock loss**

Breakwater Condition – 2016 Assessment Update

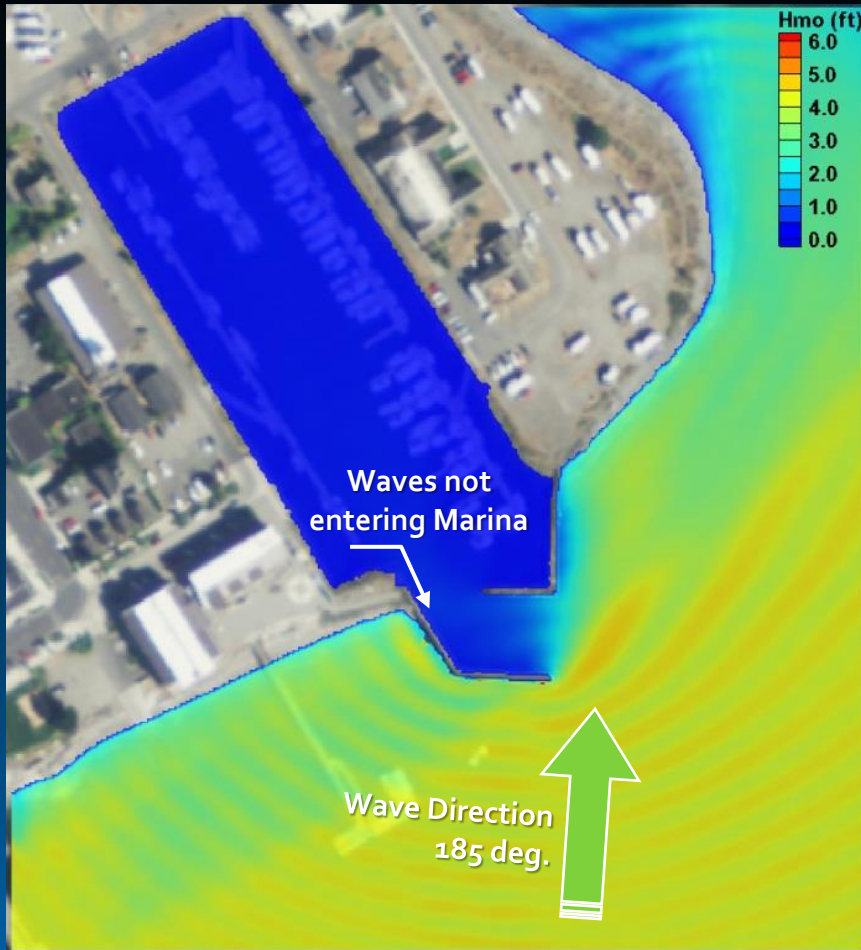
What has occurred the last 2 years :

- Walers: Unchanged, No Longer Functional
- Steel Cable Tiebacks: More deterioration, More have Failed, At End of Useful Life.
- Armor Rock: Continuing to Deteriorate, More rocks have likely come through the piles.
- Piles: Mostly unchanged from the previous assessment, Still Abrasion Damage, Marine Borer Attack Damage, Decaying
- Overall Structural System: Substantially Less Stable than Original Construction, Higher Stresses
- S. Breakwater End: Walkway Stringer Nearly Unseated, Entire 60' End Portion Failed, Leaning Seaward

Environmental Conditions

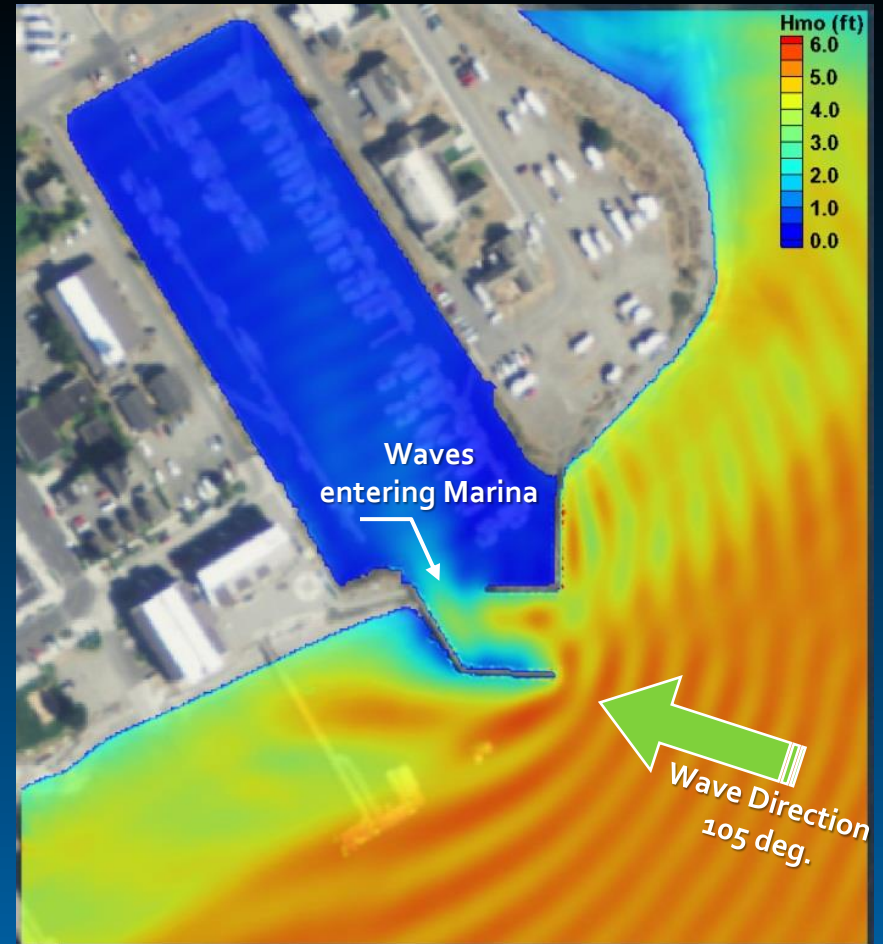
Existing Conditions – Wind Waves

Wind from 160 Deg.



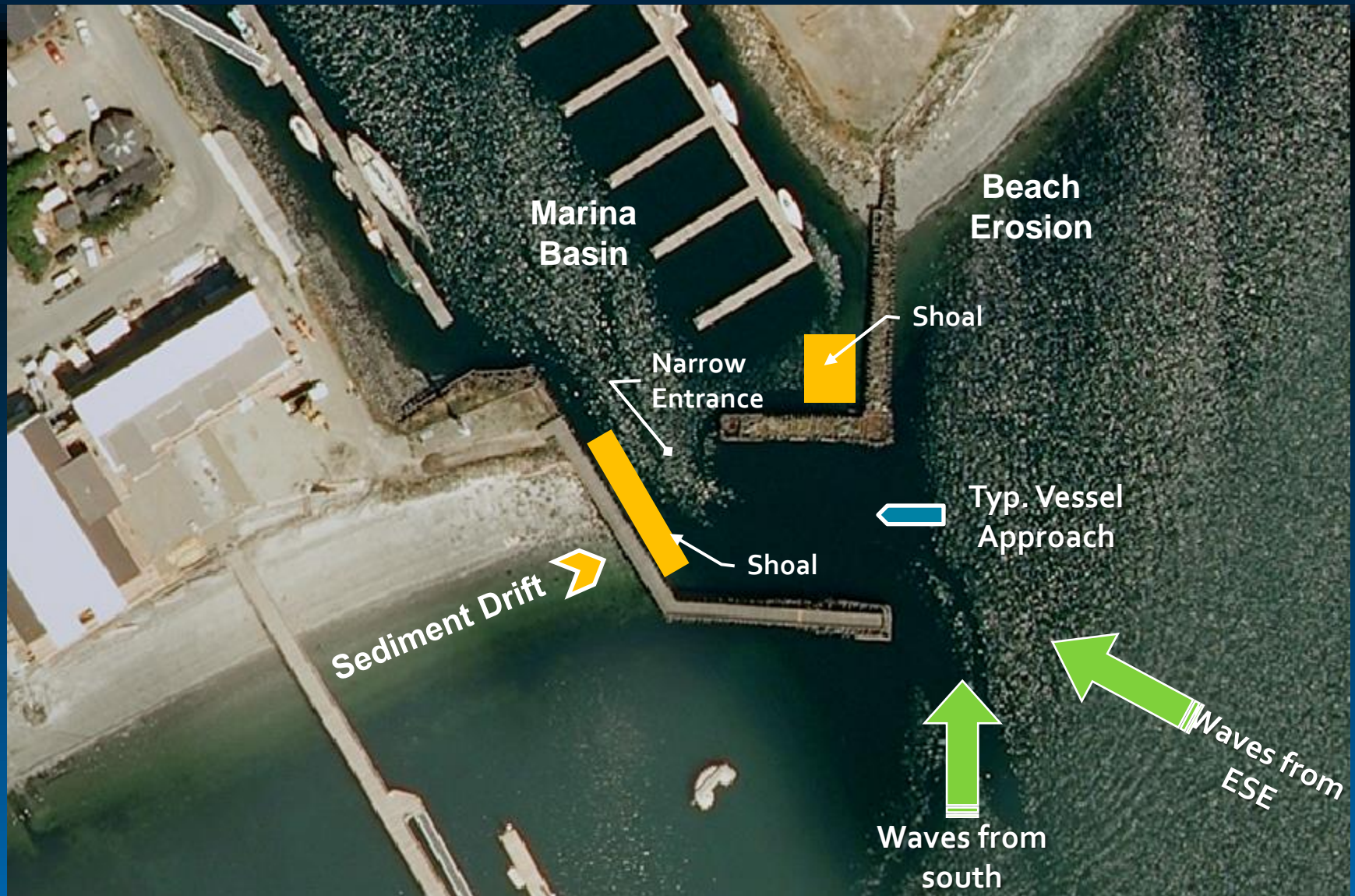
Hmo = 4.0 ft , Tp = 4.0

Wind from 110 Deg.



Hmo = 5.0 ft , Tp = 4.5

Existing Site Conditions - Overview



REPAIR/ REHABILITATION ASSESSMENT

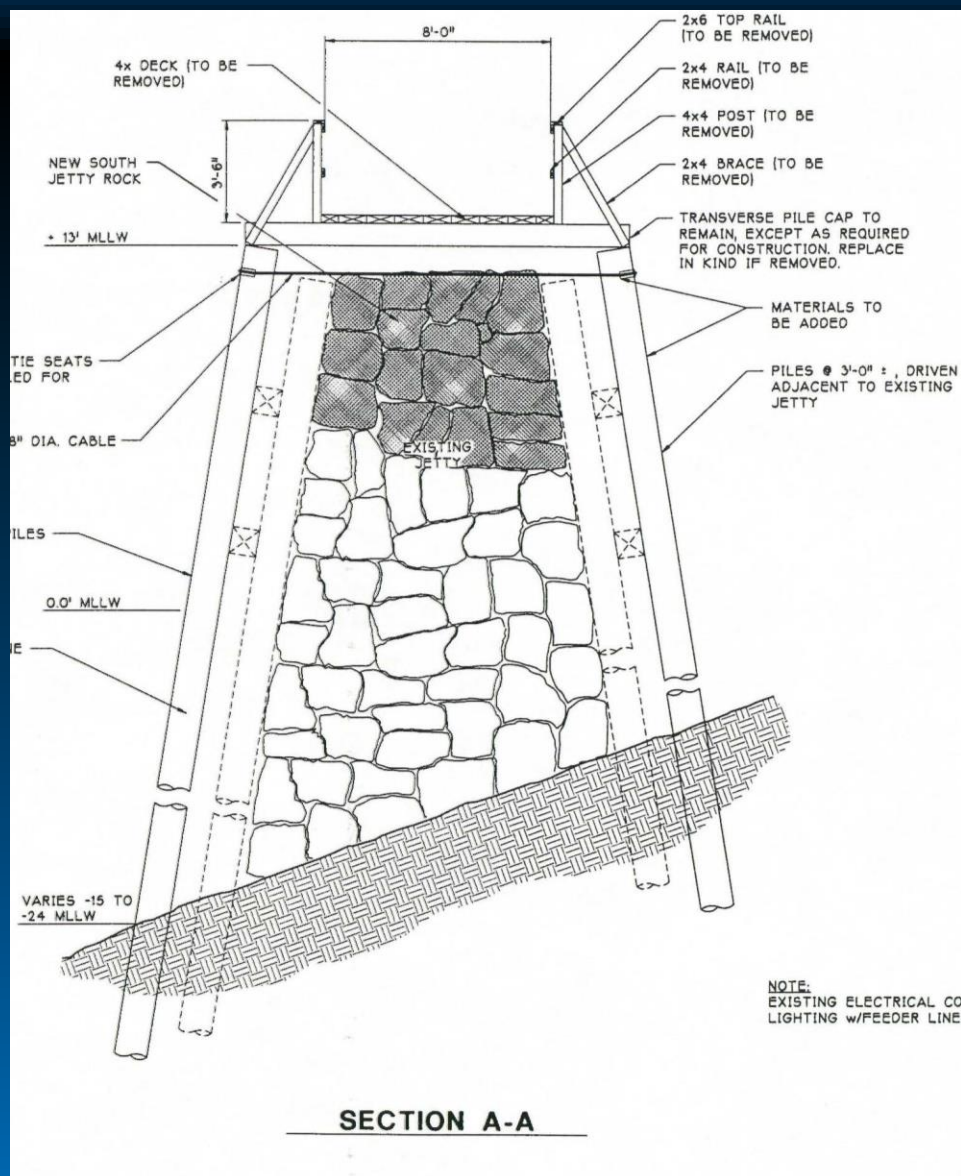
Repair/Rehabilitation?

■ Structure Condition

- Cable Breakage
- Localized Collapse
- Pile Breakage
- Stone Breakage

■ Feasibility?

- Difficult; Risk during construction
- Complete Section Replacement vs. Partial Repair
- Cost of Rehab vs Replacement
- Numerous failure modes at multiple locations – better to respond to need than to design in advance



Three major components of the Existing Breakwater

Piles and Walers



Pile Deterioration



Waler Deterioration

Tiebacks



Cable Deterioration

Armor Rock



Stone Deterioration

Like a stool, all three components critical to proper function of the breakwater

Three major components of the Existing Breakwater

Difficulty of Rehabilitation

- Tiebacks – Easiest and cheapest to repair, but only on the top, lower tiebacks not possible to replace
- Piles and Walers – Can add piles, not cheap but doable, Walers very challenging to replace
- Armor Rock – Very challenging to fix, very expensive, most feasible on the outside of the existing breakwater

Rehabilitation/ Repair Options

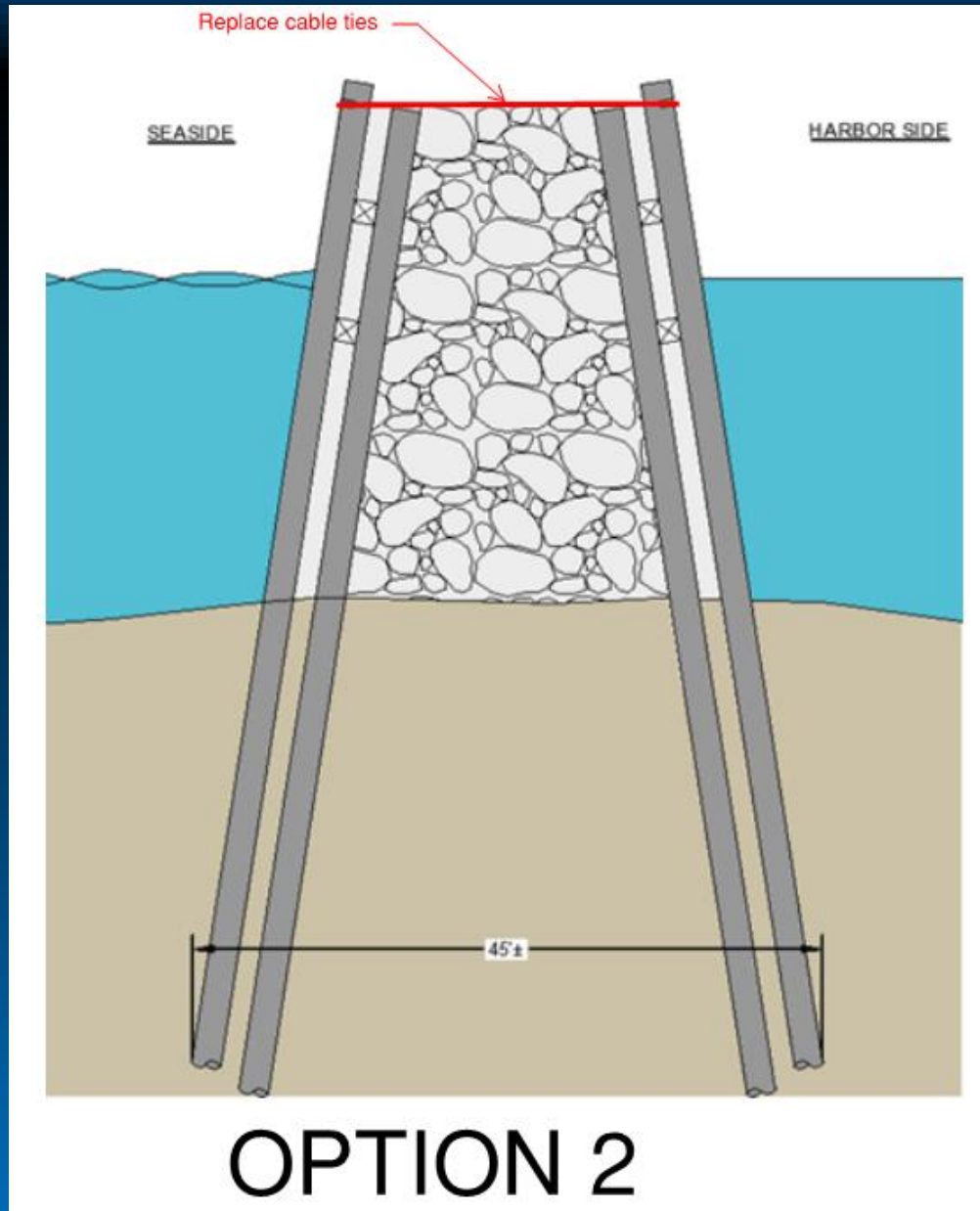
Rehabilitation

- Purpose: Conduct Improvements to extend life 10 to 15 years to defer replacement
- Multiple Options likely needed due to variable nature of current condition and complexity of structure.
- All rehabilitation/repair options will require establishing a sinking fund for the future maintenance and repair
- Continued deterioration and repair work should be anticipated
- No options eliminate the potential for major costs in the next 10 to 15 years except for full replacement.

Rehabilitation Options

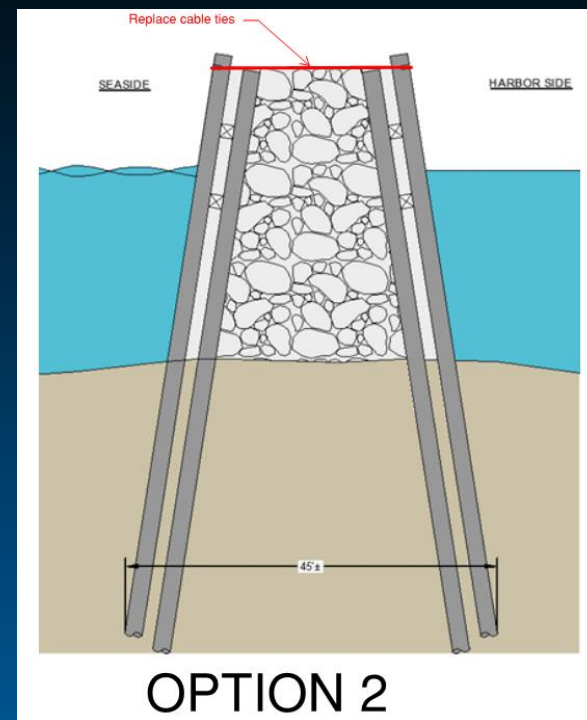
- Option 1 – Do Nothing
 - Advantages
 - No upfront costs
 - No wasted costs or infrastructure that may not be compatible with the proposed replacement
 - Can focus all money on areas that fail instead of predicting areas to fail
 - Limitations
 - Failure mostly likely that could result in partially blocking the marina channel or damage of moored vessels
 - Fixing damage after occur maybe more expensive
 - More unpredictability

Rehabilitation Options - Tieback

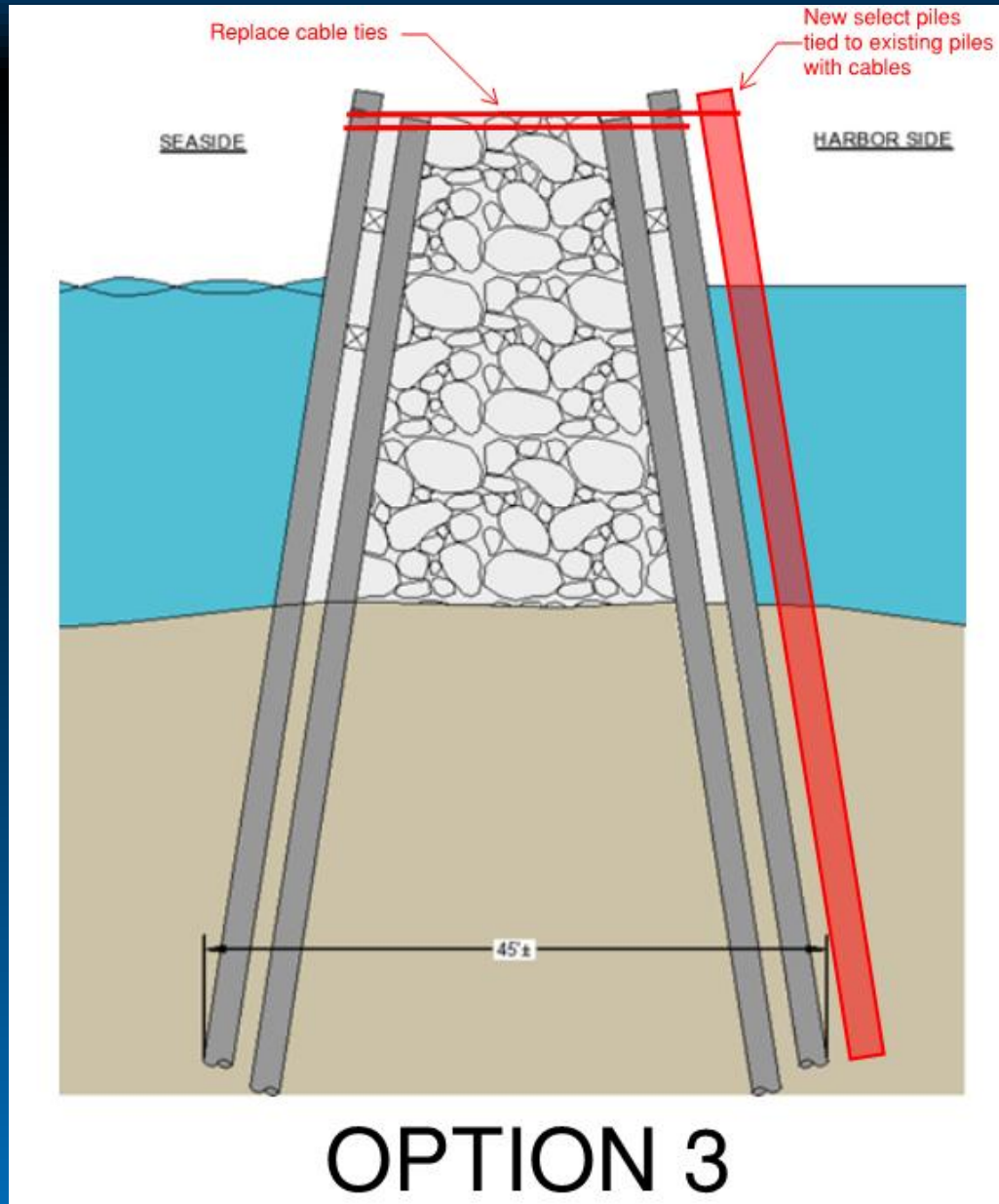


Rehabilitation Options - Tieback

- Option 2 – New Cables Tying Existing Piles
 - Replace all the existing tieback cables with new galvanized cable.
 - Advantages
 - Low Costs
 - No pile driving
 - Will reduce potential for unzipping if portions of the breakwater failed
 - Limitations
 - Does not fix the piles or the armor rock
 - Failure from pile breaking and loss of rock could result in blocking the marina channel
 - Fixing damage maybe more expensive
 - Rocking still exiting through the piles
 - Cost
 - Roughly \$200/LF

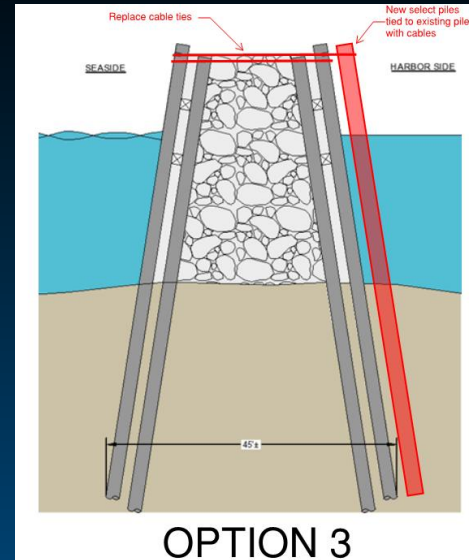


Rehabilitation Options – Tiebacks with Localized Piles

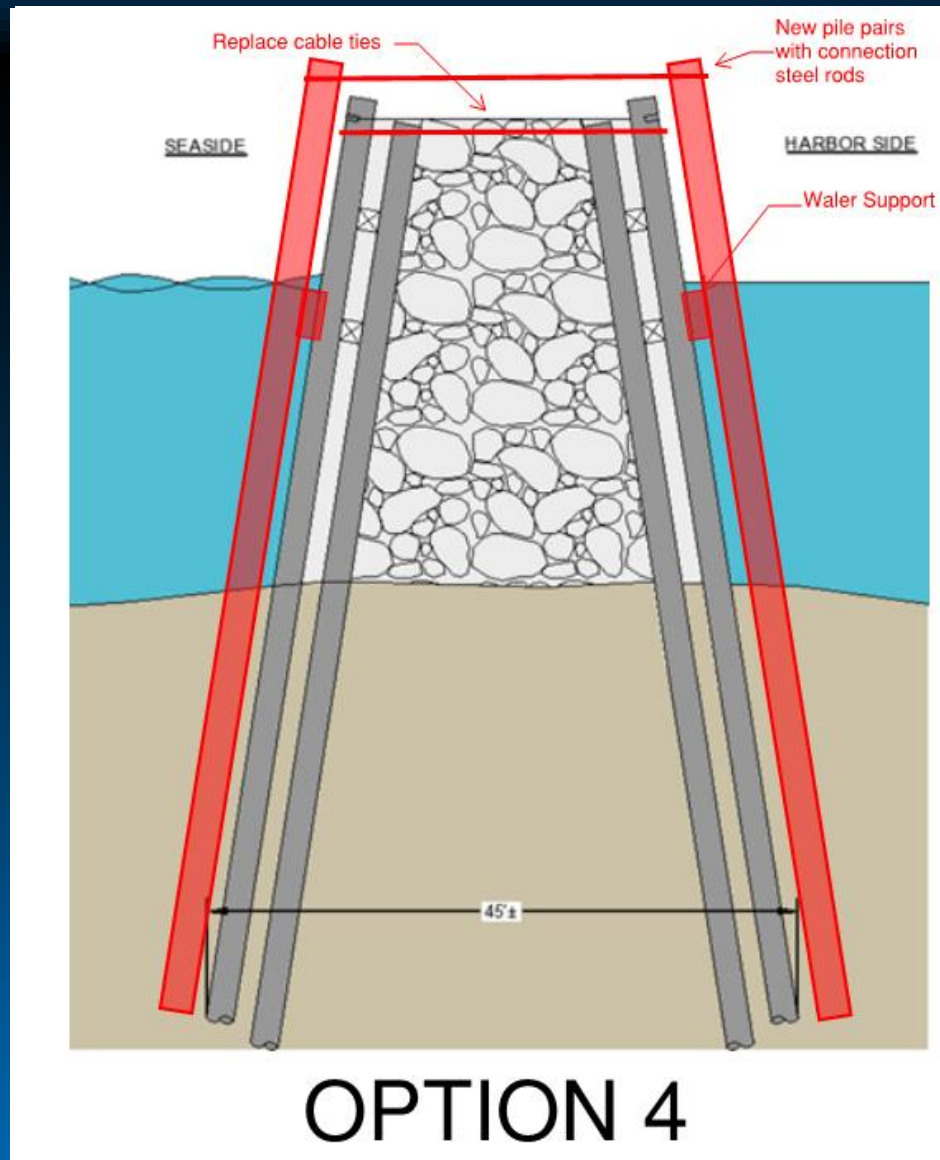


Rehabilitation Options – Tiebacks with Localized Piles

- Option 3 – Drive Select Piles and New Cables Tying Existing Piles
 - Drive new steel pipe piles at select locations where rock is exiting and where existing timber piles are in distressed condition.
 - Advantages
 - Reinforce weakened sections
 - Limited pile driving
 - Limitations
 - Does not fix all the piles or help the armor rock
 - Driving may cause further damage to the existing structure
 - Doesn't fix all the locations
 - Piles would likely not be compatible with future replacement
 - Cost
 - Roughly \$1,750/LF

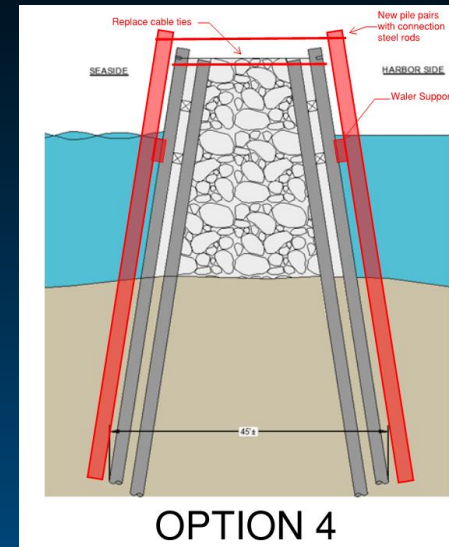


Rehabilitation Options – Pile Pairs and Tieback

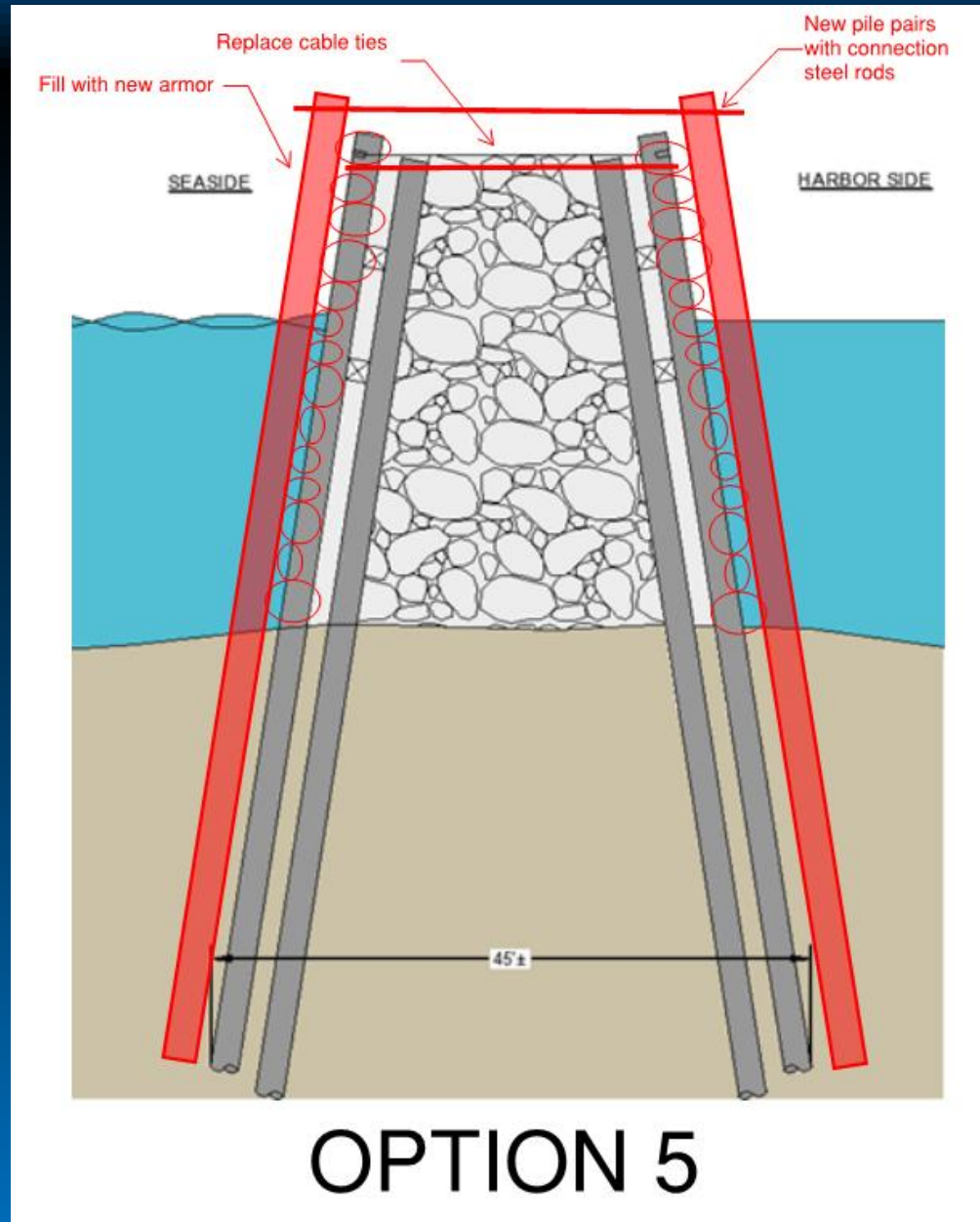


Rehabilitation Options - Pile Pairs and Tieback

- Option 4 – Drive Pile Pairs and New Cables Tying Existing Piles
 - Drive pair of new steel pipe piles at a nominal spacing on the two most exposed legs to reinforce existing structure.
 - Advantages
 - Significantly reinforce exposed sections
 - A fair amount of pile driving required
 - Limitations
 - Does not fix the armor rock
 - Driving may cause further damage to the existing structure
 - Doesn't fix all the locations
 - Piles that would be compatible with future replacement would increase cost
 - Cost
 - ~ \$3,500/LF

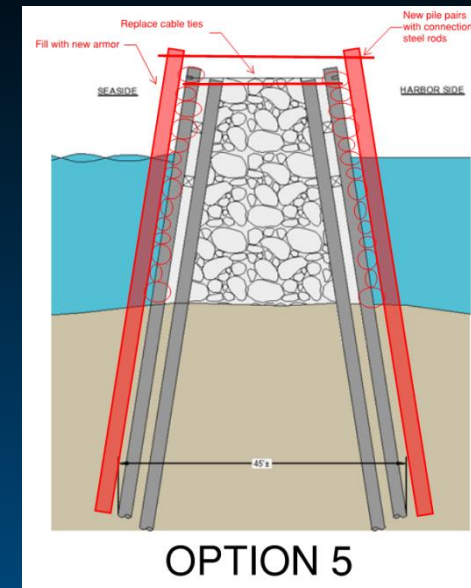


Rehabilitation Options – Piles, Tieback and Rock



Rehabilitation Options - Piles, Tieback and Rock

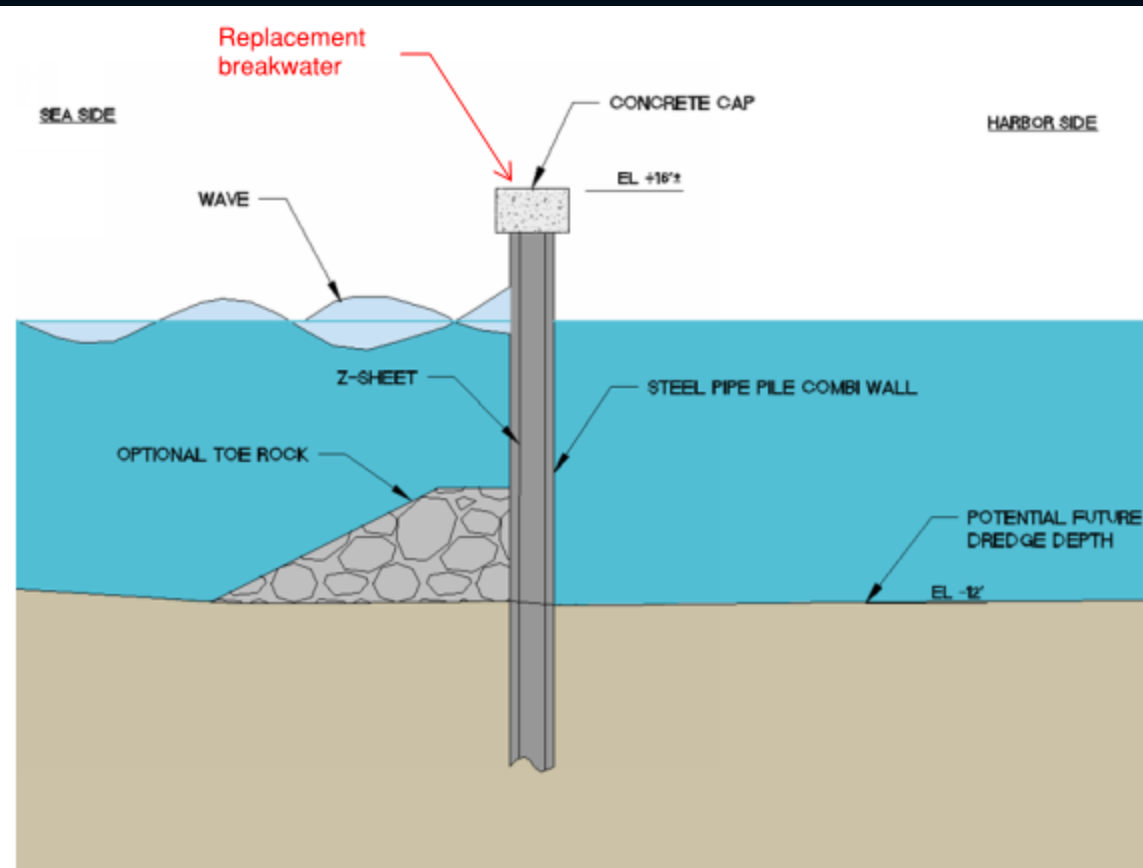
- Option 5 – Reinforce existing wall with new piles and rock – South Seaward Section
 - Drive pile pair, and add new armor rock between new piles and old structure
 - Advantages
 - Fixes all three major components, tiebacks, piles and armor rock
 - Limitations
 - Doesn't fix all the locations
 - High Costs
 - Piles want to be small in this condition, to make piles large enough to be reusable it really drives up the cost.
 - Costs
 - ~\$7,000 to \$8,000/LF
 - Piles could be reused that could save \$1,300/LF



Rehabilitation Considerations

- Cost of major rehabilitation could be $\frac{1}{2}$ to $\frac{3}{4}$ the cost of replacement, would cost more in the long run due to added maintenance,
- 10-15 yr fix compared to 40+ yr service life of replacement
- No option will eliminate risk except for full replacement
- Any work done today to keep existing structure is a sinking fund.
- Dive inspection and more detailed assessment recommend for no replacement options - \$15-\$20k

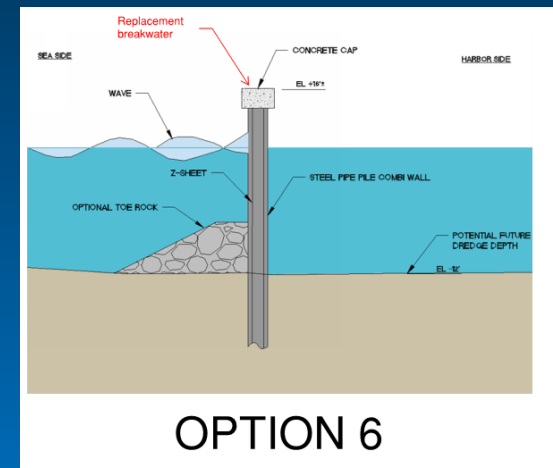
Replacement Options



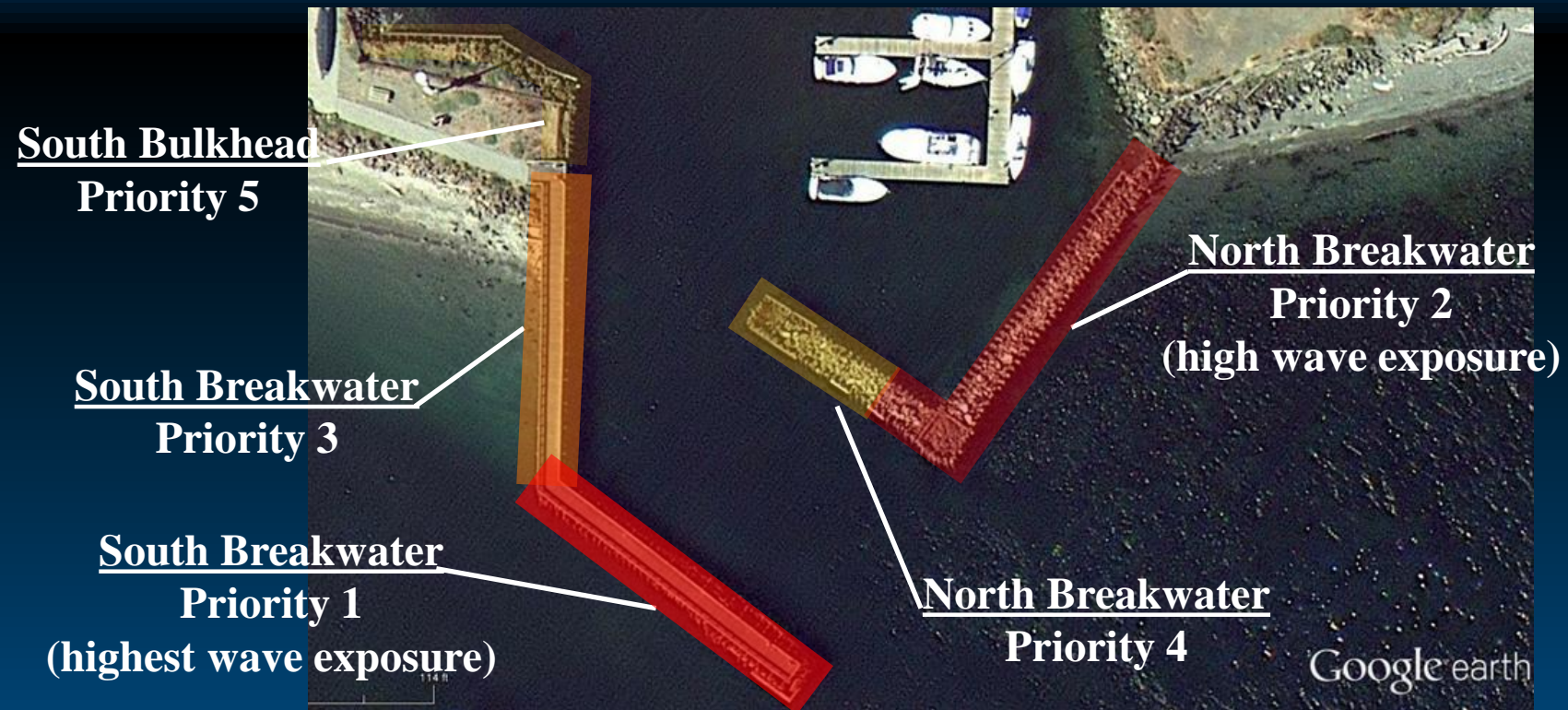
OPTION 6

Replacement Options

- Option 6 – Demo Breakwater with Replacement Design
 - Demo piles and remove rock and install replacement design.
 - Advantages
 - Permanent solution
 - Lowest likely hood of failure
 - Reduces footprint
 - Limitations
 - Demolishing part of the breakwater may be tricky
 - Doesn't fix all the locations
 - Costs
 - \$7,000 to \$10,000/LF



Breakwater Component - Improvement Priority



- South breakwater in worse condition than North breakwater.
- South breakwater is more critical in wave protection than the North breakwater.
- Overall South breakwater priority (1,3) should be replaced over the North breakwater
- If North breakwater is not replaced, it should be rehabilitated

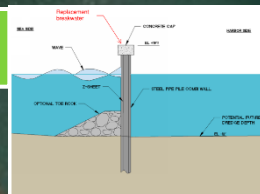
Conclusions

- Major Rehabilitation – Cost could be $\frac{1}{2}$ to $\frac{3}{4}$ the cost of replacement, would cost more in the long run due to added maintenance
- Moderate Rehabilitation – Lower cost with more maintenance/repairs; shorter life span.
- Risk of Failure - No option will eliminate risk of failure except for full replacement
- Sinking Fund – Recommended for any rehabilitation option; amount depends on type of rehabilitation.
- Replacement vs. Rehabilitation – If cost reduction from full replacement is needed, consider the following:
 - Replace the South Breakwater
 - Rehabilitate the north breakwater for a 10-15 year repair w/ sinking fund.

Recommended Phasing Plan

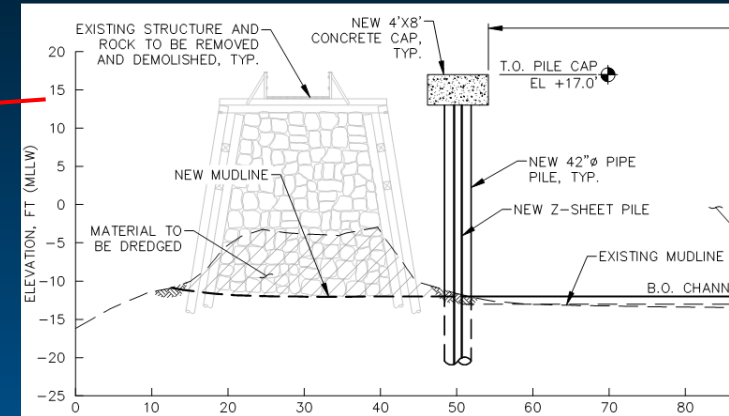
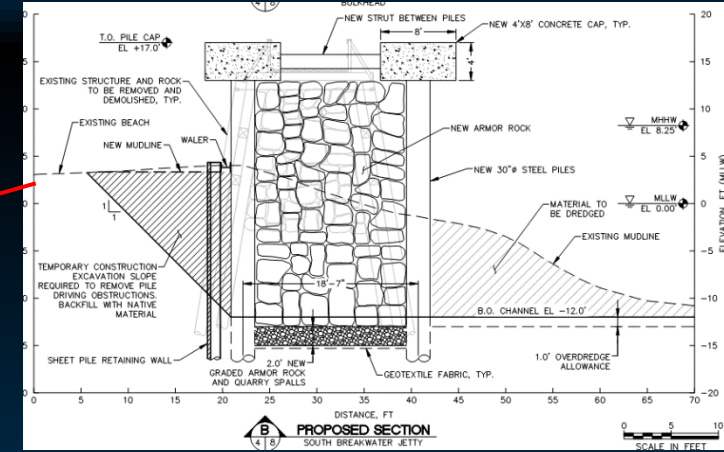
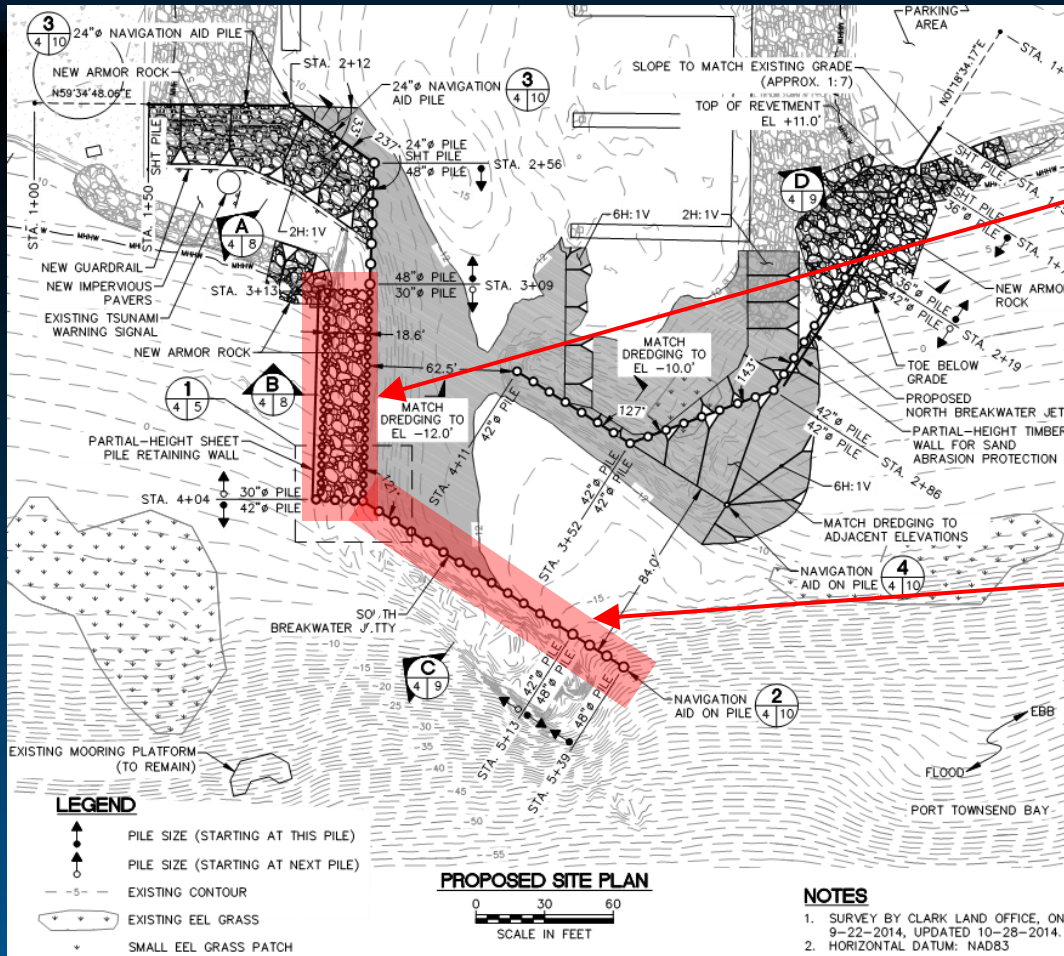
Rehabilitation in these areas, focus repairs

Replace the South Breakwater



OPTION 6

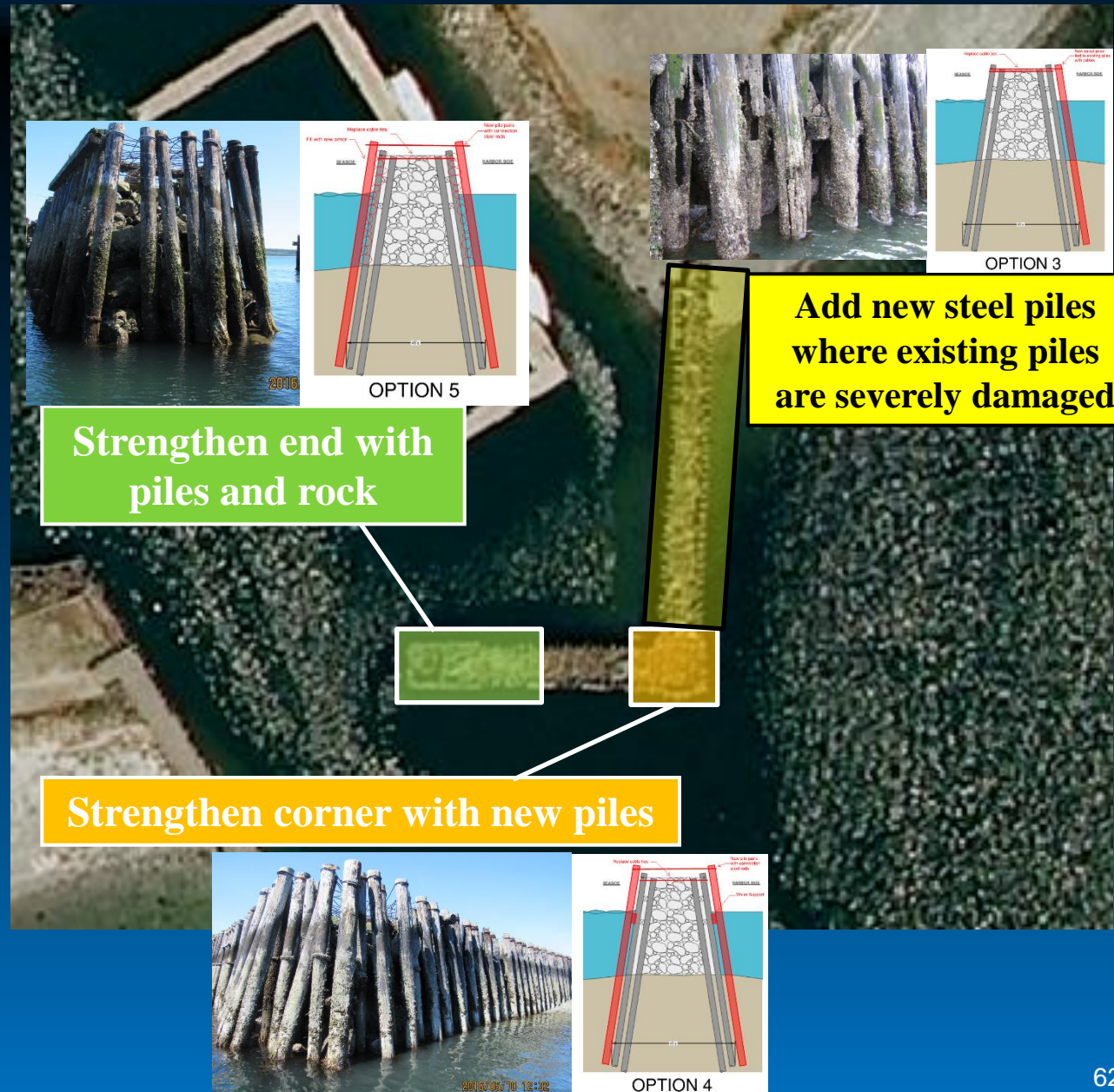
South Breakwater Replacement Design



- Replace the South Breakwater using permitted design
- Design uses steel combi wall and a steel piled rock box which reduces wave climate in the marina.
- New wall alignment inside existing breakwater on seaward leg.

North Breakwater Rehabilitation Plan

- Recommend some localized rehabilitation to extend the life of the north breakwater
- Would need to tailor the rehabilitation per the localized issue along the breakwater
- All cabling should be replaced with a combination of options (3,4 and 5)

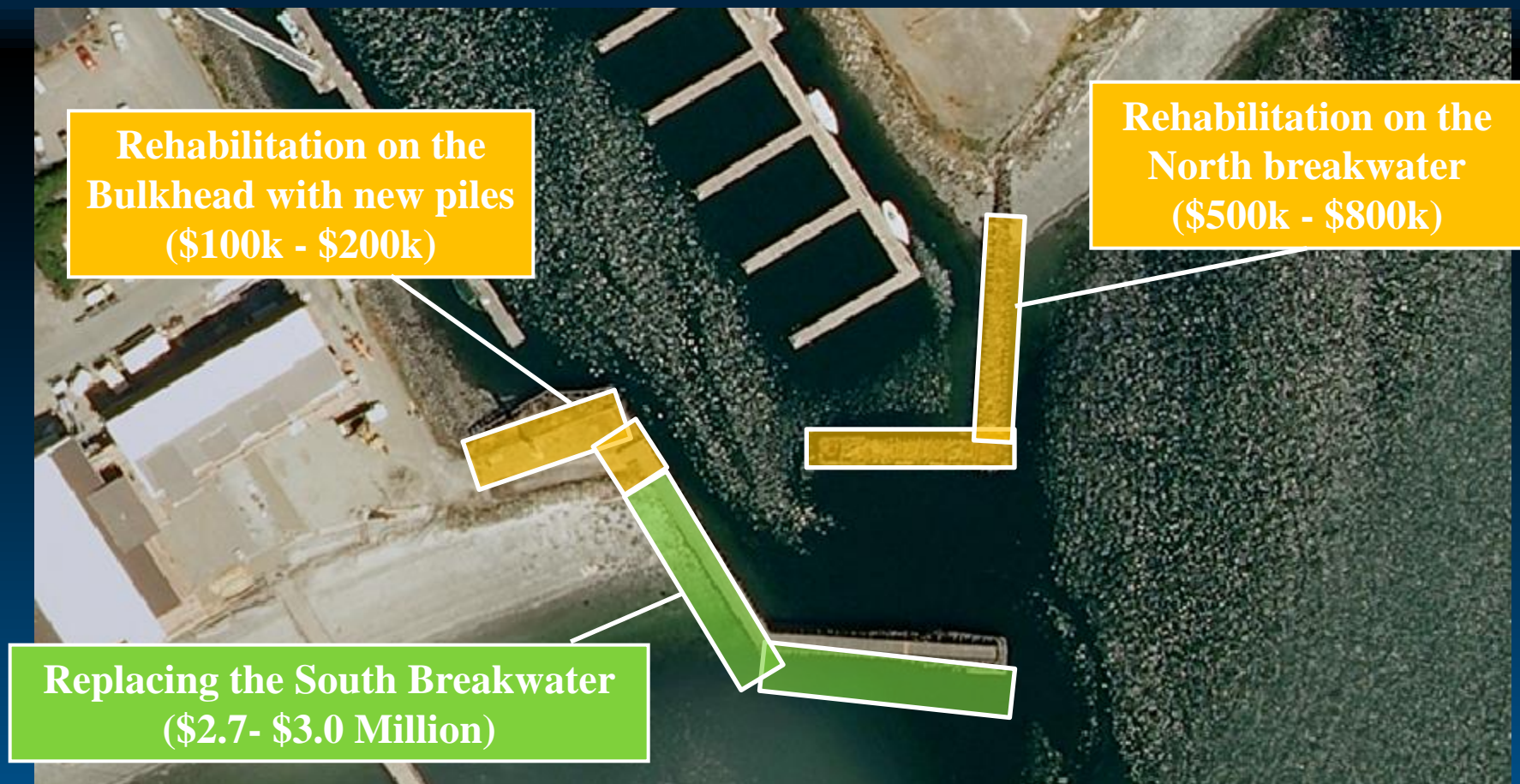


South Bulkhead Rehabilitation Plan

- Build upon emergency work with additional new steel pile strengthening to support the rock up the slope



Construction Costs



- Replacement costs uses previous cost estimate
- No dredging costs included
- Costs do not consider rehabilitation piles to be reused in replacement
- Total Cost would be \$3.3-\$4.0 Million depending on final design and further analysis and does not consider mitigation costs which could offset any savings

Discussion – S. Replace + N. Rehabilitation

- Inspection & Assessment.
 - N. Breakwater for rehab
- Engineering.
 - Detailed engineering to finalize type and locations for rehab
- Dredging.
 - No dredging along north breakwater
- Construction Phasing.
 - Replace + Rehab
- Mitigation.
 - Differences?
- Permitting.
 - Modification to permit application?

PORT OF PORT TOWNSEND

Point Hudson Marina Breakwater Improvement Project



Work Status Update

June 8th 2016